

Rediscover the beauty of the outdoors and create your own haven of peace with our exclusive and innovative products.



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# More than 70 years of expertise

### **Elevation**

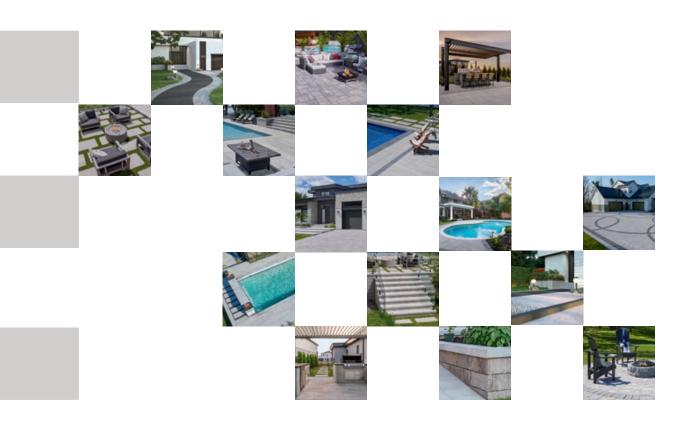
In its 9 manufacturing plants in Quebec and Ontario, Permacon manufactures increasingly innovative and trendy concrete products.

# ≡ngagement

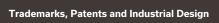
Permacon is committed to offering high-quality products that exceed the expectations of its customers and partners.

### **=**cology

In its mission for a greener, more sustainable future, Permacon manufactures products locally, thereby reducing its carbon footprint. Our circularity strategy means that concrete excess from our manufacturing process is reused.







Most of our products are protected by patent and industrial design owned by Oldcastle Building Products Canada, Inc. except for those indicated otherwise. Vendome® Pavers: Canada and United States. Patented, United States, Canada

Lafitt\* Tandem\* Wall: Patented, Canada, United States and Europe Rosebel\* Slabs: Patented, Canada, United States, Mexico ARTEX\* Panel System: Patent pending, Canada, United States and Europe



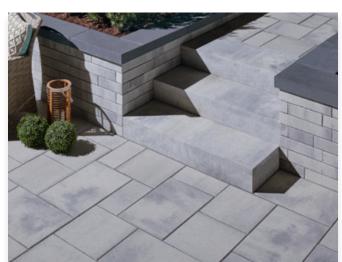
VERTEX Slab New

Elevate your design with our trapezoidal-shaped slabs for an exceptional outdoor space. P 46



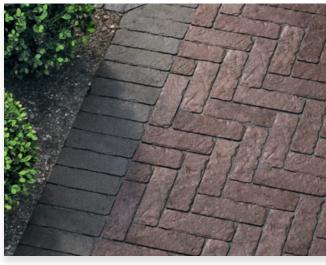
CAPIO Paver New

Incorporate the Capio paver into your designs, its small format is ideal for creating curves. P 51



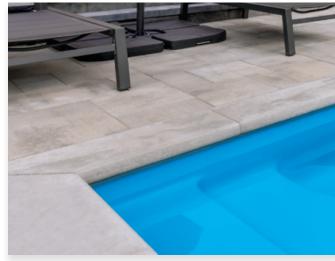
### MELVILLE PLUS 90 Capping New

Now available in two heights (60 and 90 mm), this smooth capping adds a modern touch to your design. P 81



### BROOKLYN Paver New

Textured pavers with rich, silky colours, evoking the natural stone of the past. P 50



### LENO Capping New

Our popular elongated capping now available with a straight finish or our Lafitt texture. P 79

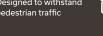


### NOVO Curb New

This innovative mega-size curb features a visual illusion effect and smooth texture, perfect for contemporary design. P 93









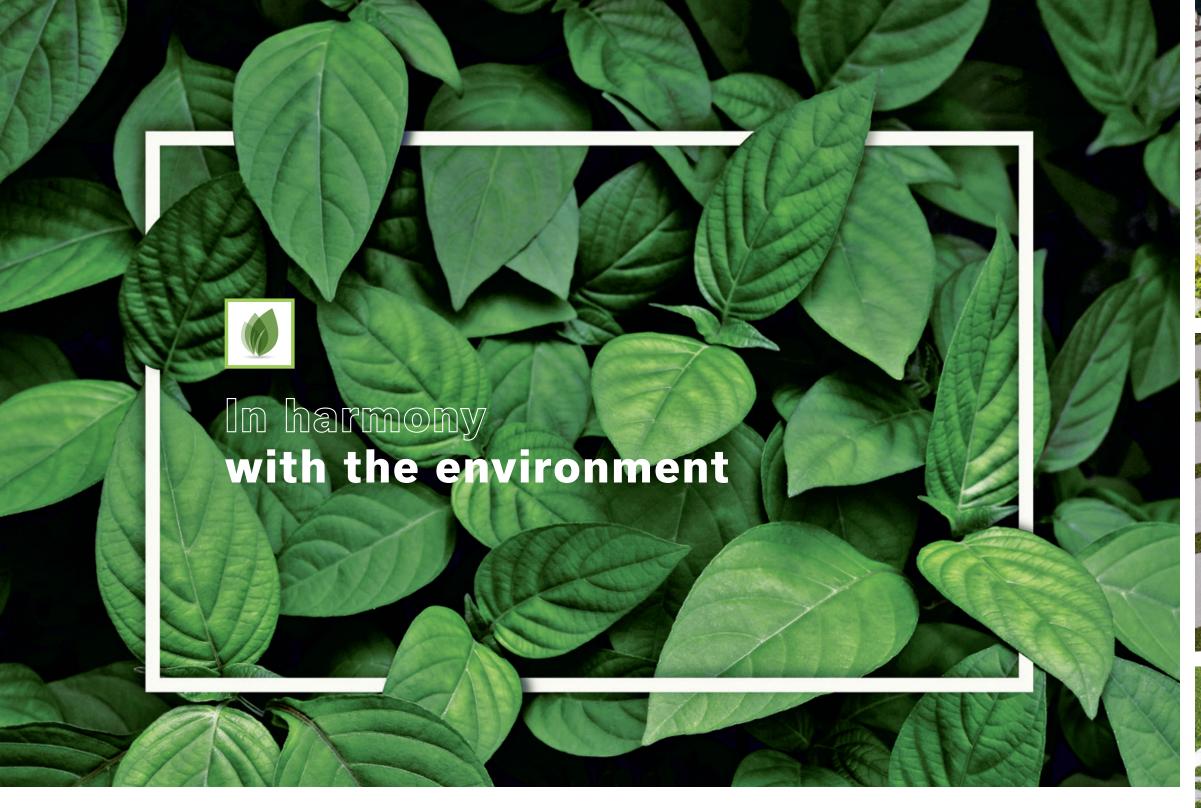












If you want to support a more sustainable approach to landscaping, consider incorporating our permeable pavers into your ecological creations.



**ECOLOGICAL** Eco-friendly products for sustainable design



LOCAL PRODUCTION Commitment to the local economy.



Zero excess approach to reduce our impact



Permeable pavers to protect our water resources.

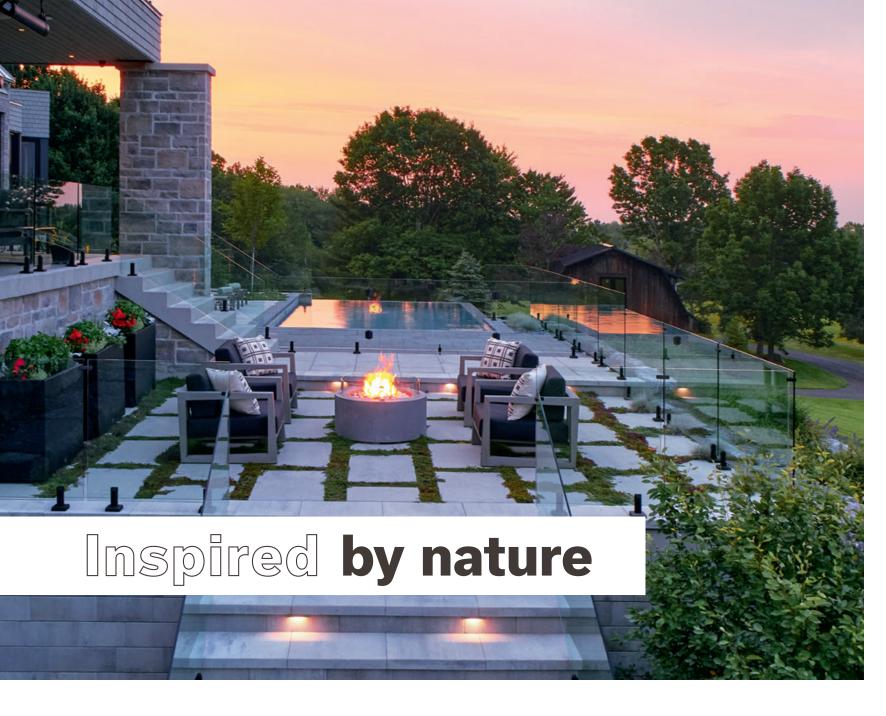
Our range of permeable pavers filter runoff water and combat heat islands in urban environments.





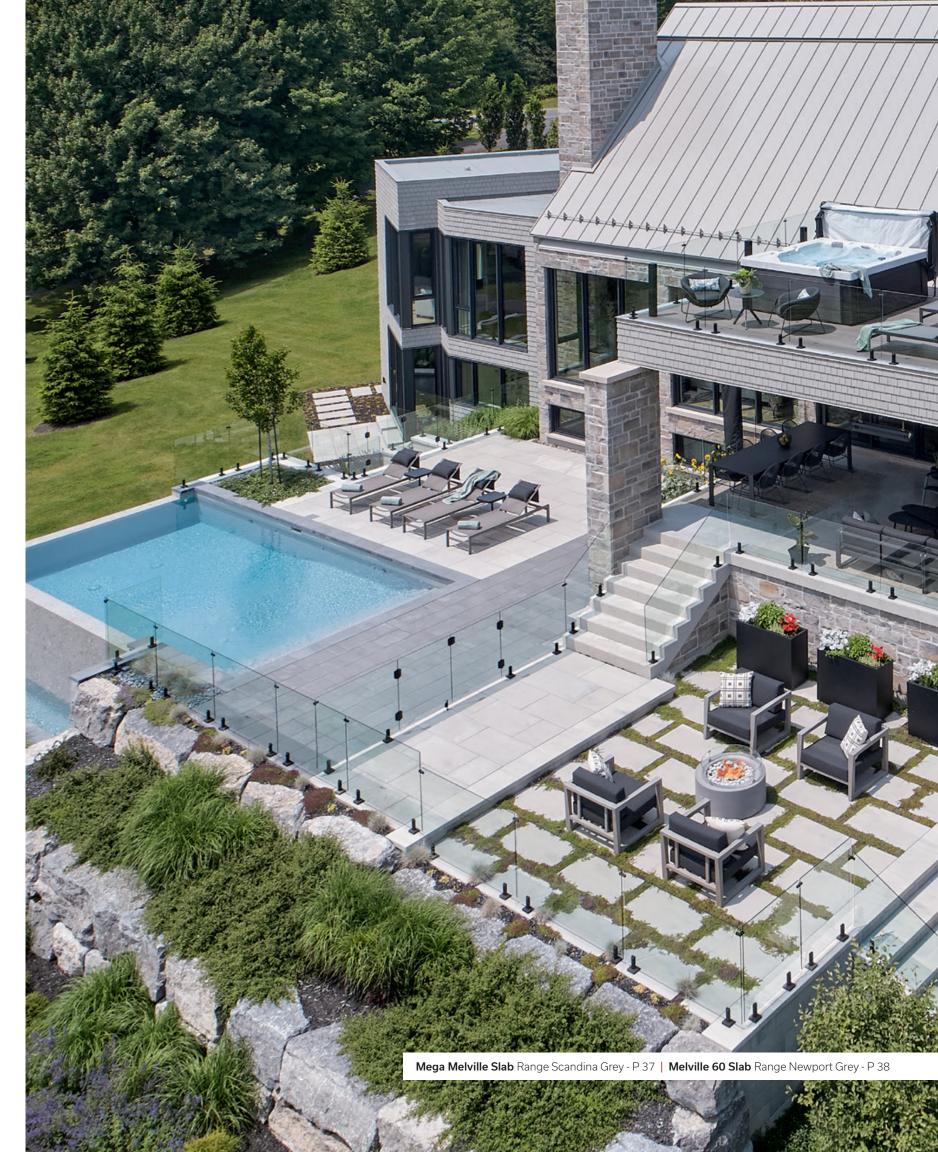








Each landscape is unique and presents challenges for achieving a design that is both respectful of nature and sustainable. The different finishes, textures and colours of Permacon's products extend interior life to the outdoors. The backyard is inspired by the architecture of the residence and maintains the natural beauty of the site.





Transform your large outdoor spaces into a haven of tranquility with our refined-style Mega Melville slabs and create a warm and welcoming space around your fireplace for unforgettable moments with your loved ones.







Combine our pavers, slabs and cappings to create unique areas that reflect your style and personality.





# Landscaping Tailored to your Tastes

Choose products from our Melville collection to create a cottage atmosphere in your backyard. Transform your outdoor space into a cozy outdoor dining room where every meal becomes an open-air gourmet experience.

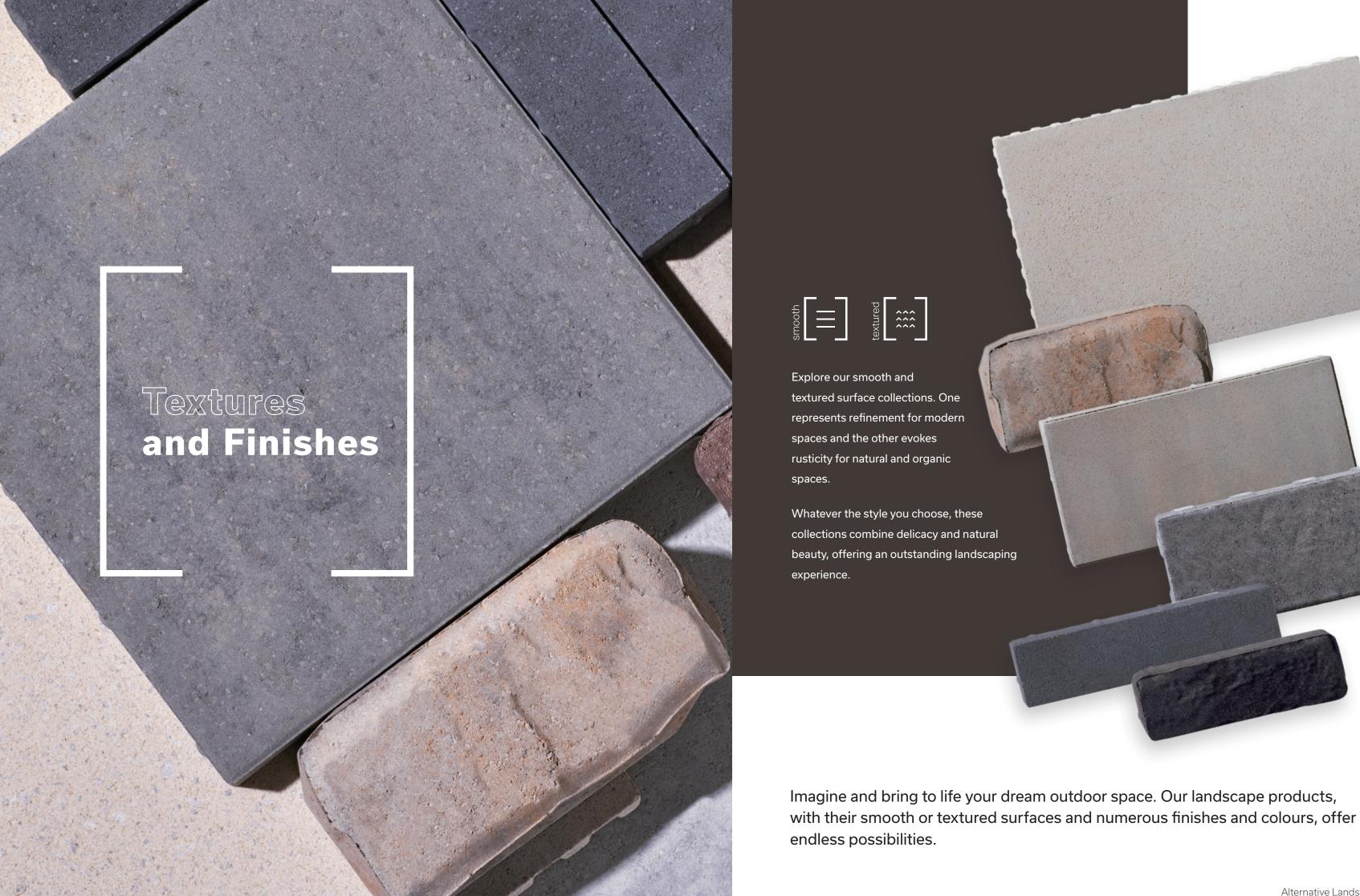














# **Artex Panel System**





# **Orion Firepit**















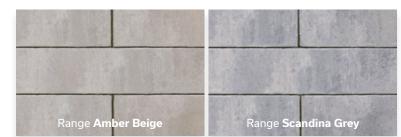
**18 x 36 Panel** 76 x 457 x 914 mm 3 x 18 x 36 in.













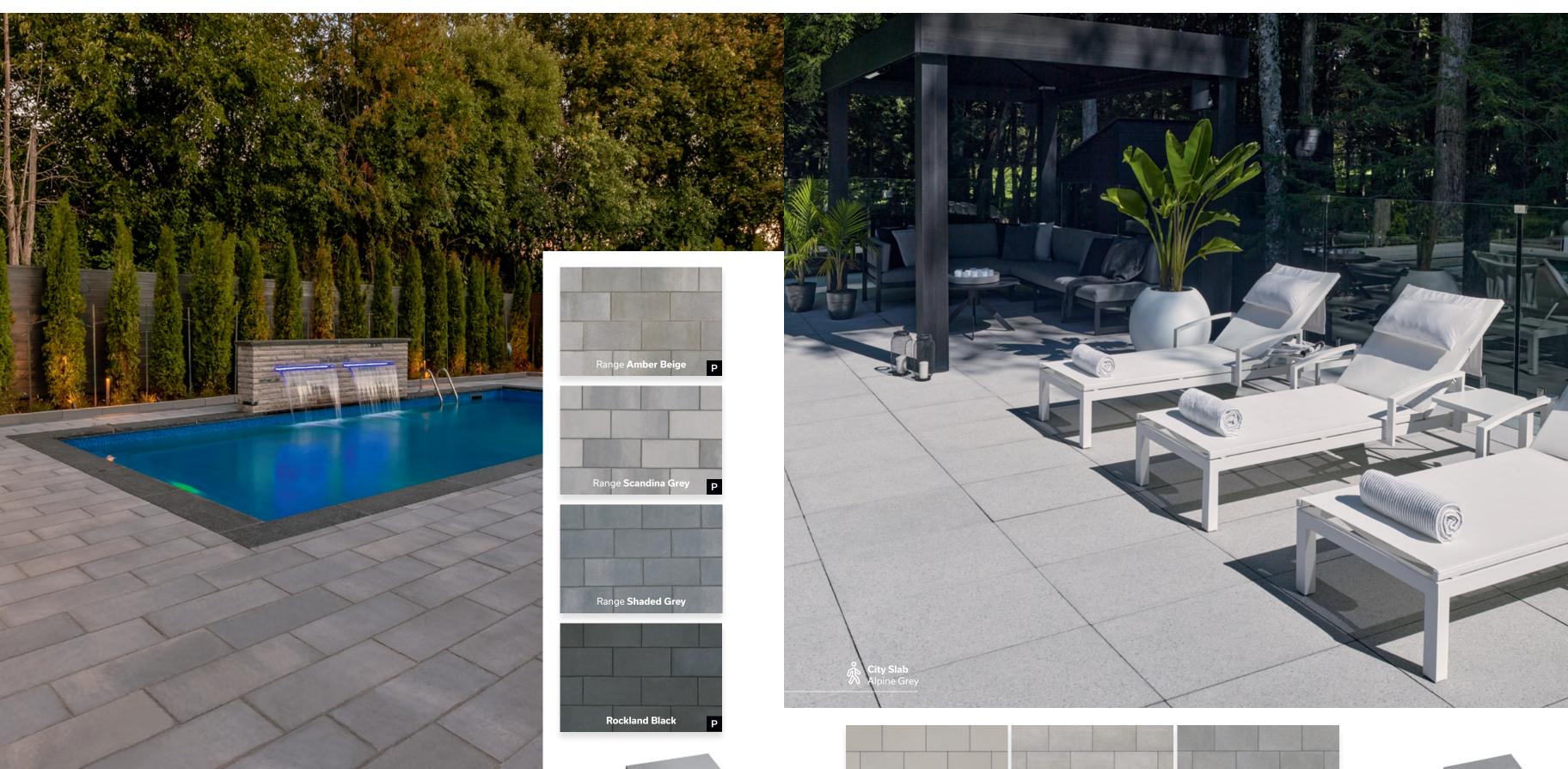


Cassara Large Rectangle Slab
Range Shaded Grey









Р

Large Rectangle

60 x 300 x 700 mm

2 3/8 x 11 13/16 x 27 9/16 in.

60 x 500 x 750 mm 2 3/8 x 19 11/16 x 29 1/2 in.

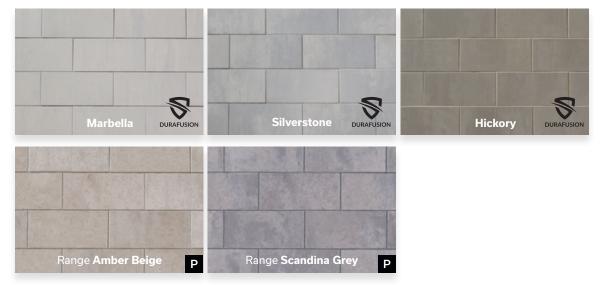


















Range **Shaded Grey** 

Slabs | 37 36 | Slabs

# Melville 60 Slab











60 x 190 x 380 mm 2 3/8 x 7 1/2 x 15 in.

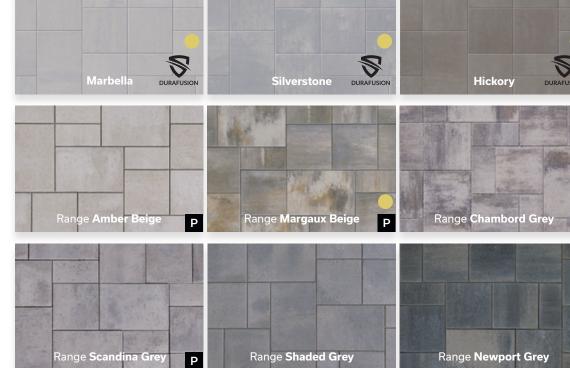


60 x 380 x 380 mm 2 3/8 x 15 x 15 in.



60 x 380 x 570 mm 2 3/8 x 15 x 22 7/16 in.





Rockland Black

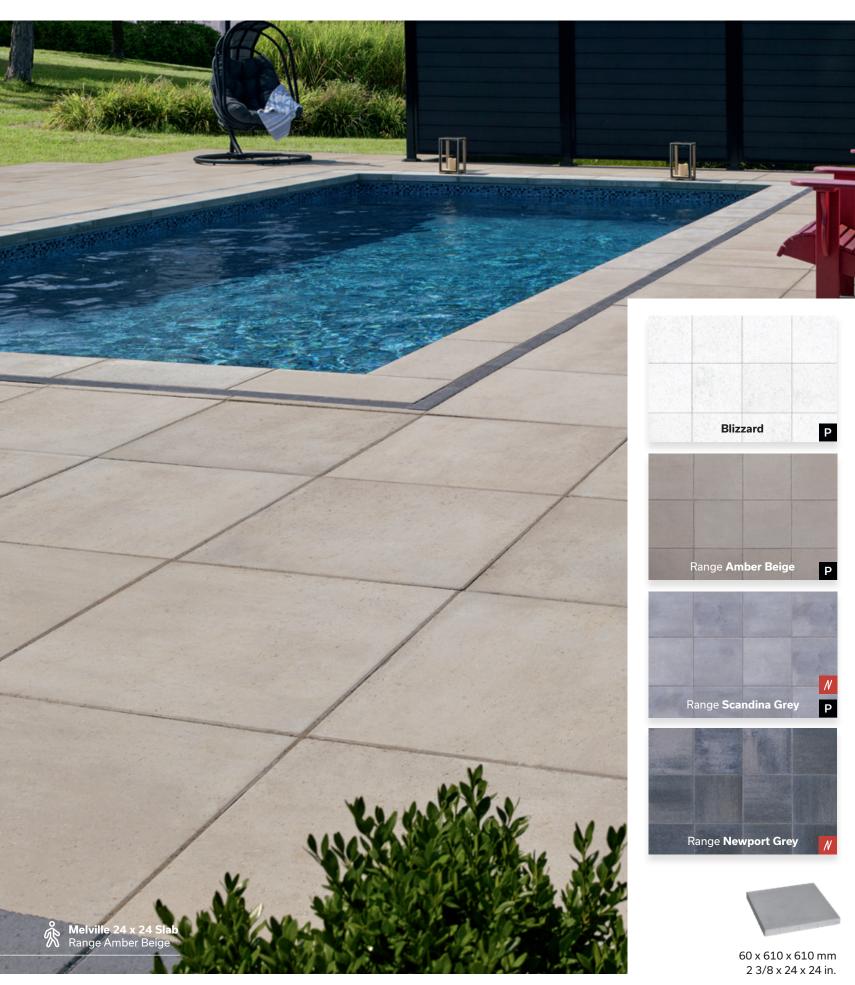
38 | Slabs

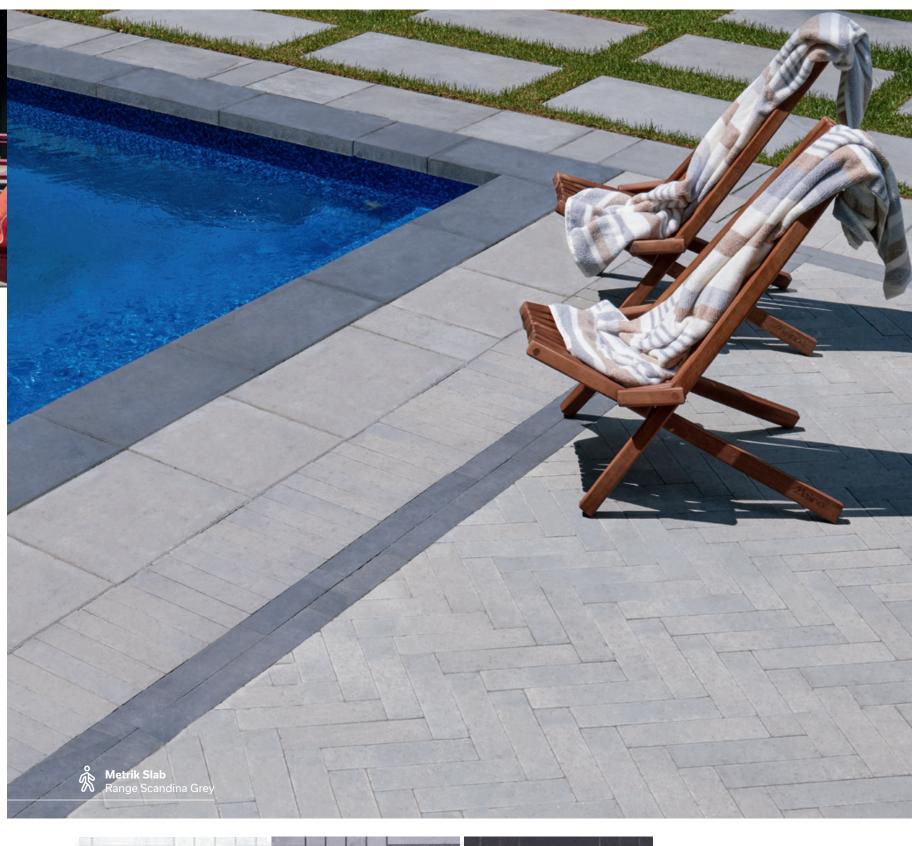
2 3/8 x 7 1/2 x 15 in.



# Metrik Slab









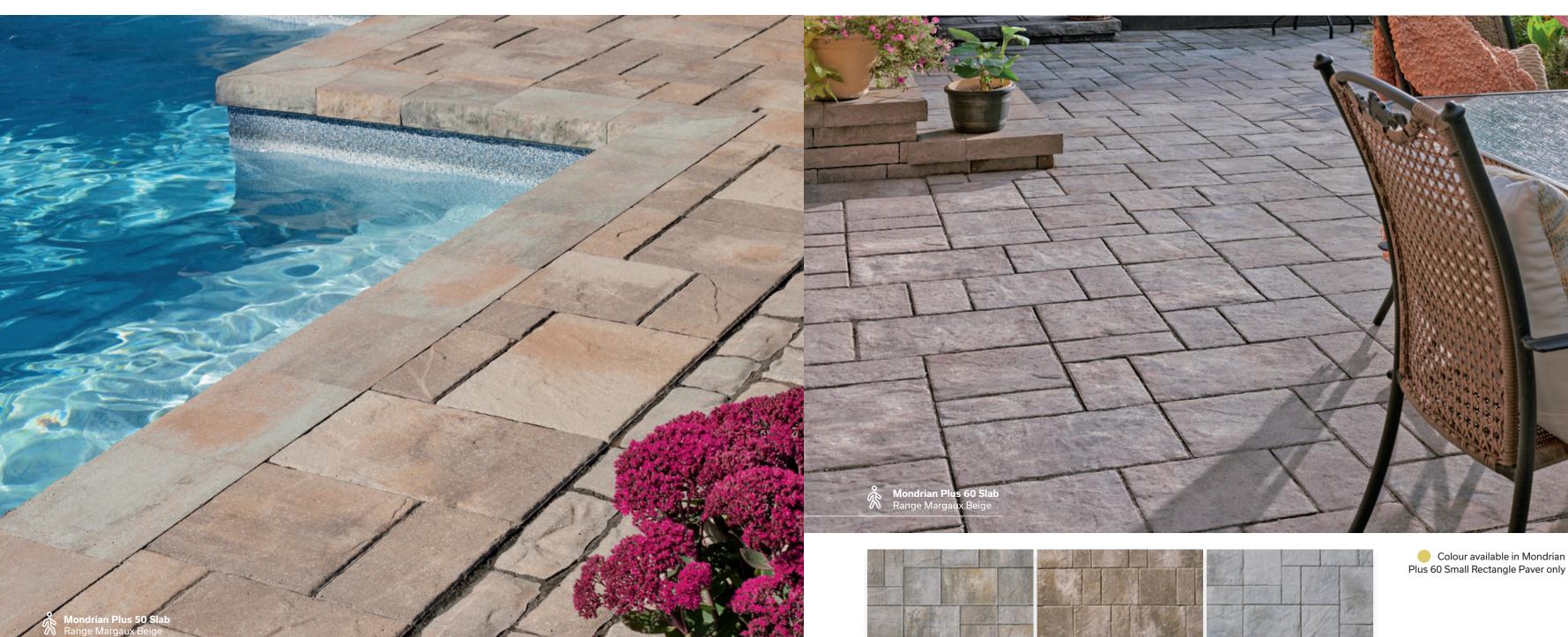




# Mondrian Plus 60 Slab

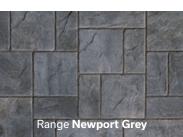






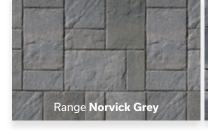




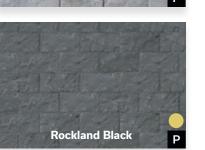




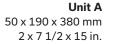














Unit B 50 x 380 x 380 mm 2 x 15 x 15 in.



50 x 380 x 570 mm 2 x 15 x 22 7/16 in.

60 x 165 x 330 mm 2 3/8 x 6 1/2 x 13 in.



Unit B 60 x 330 x 330 mm 2 3/8 x 13 x 13 in.



Unit C 60 x 330 x 495 mm 2 3/8 x 13 x 19 1/2 in.

**Small Rectangle** (sold separately) 60 x 165 x 330 mm 2 3/8 x 6 1/2 x 13 in.









Unit C

60 x 570 x 950 mm 2 3/8 x 22 7/16 x 37 3/8 in.

60 x 570 x 570 mm

2 3/8 x 22 7/16 x 22 7/16 in.



60 x 570 x 380 mm

2 3/8 x 22 7/16 x 15 in.

60 x 389 x 756 mm 2 3/8 x 15 5/16 x 29 3/4 in.







60 x 200 and 302 x 610 mm 2 3/8 x 7 7/8 and 11 7/8 x 24 in.



60 x 200 and 302 x 610 mm 2 3/8 x 7 7/8 and 11 7/8 x 24 in.







Capio Paver New







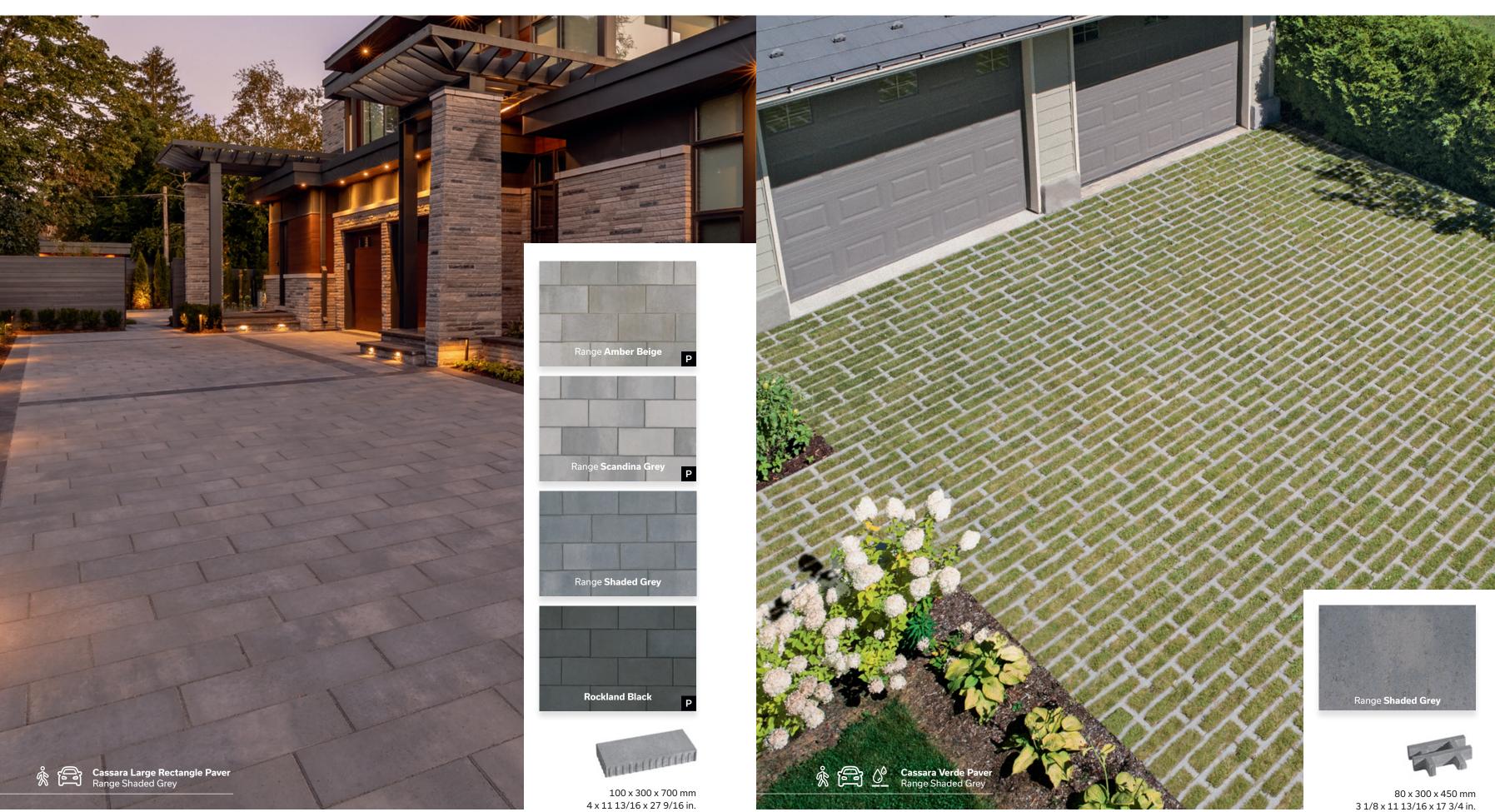


# **Cassara Verde Paver**









# **Esbelto DuraFusion Paver**





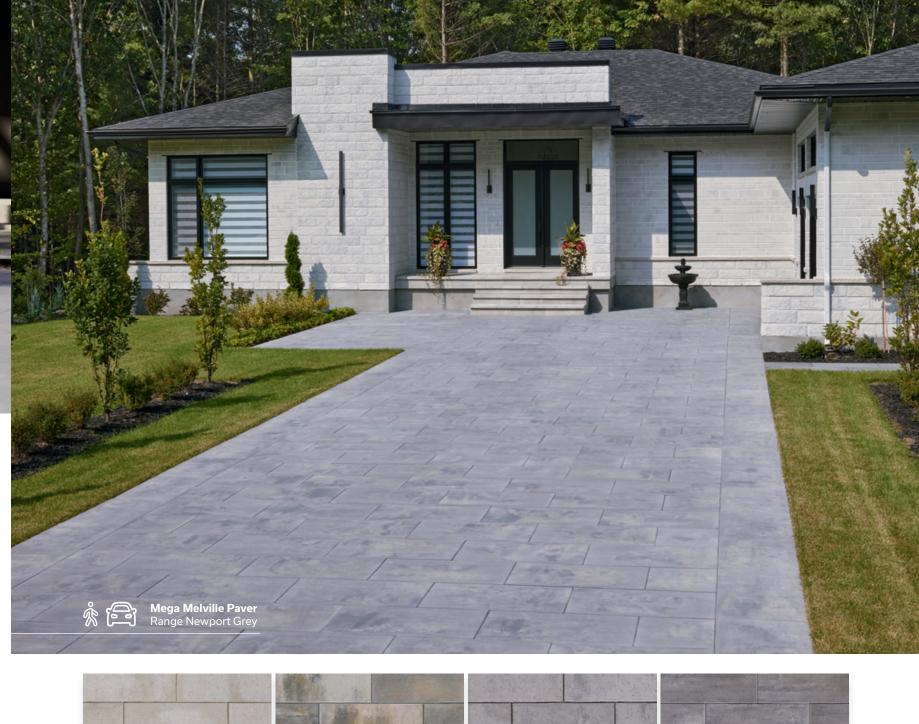


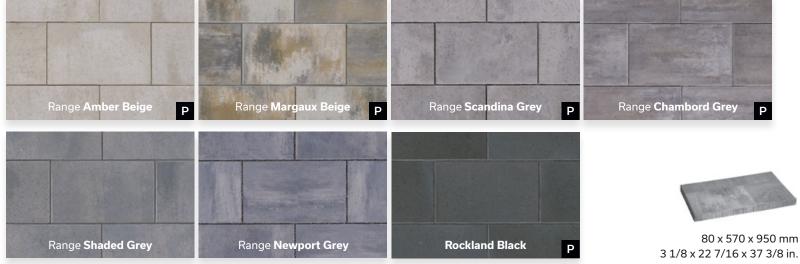












# Melville 80 Paver











80 x 190 x 380 mm 3 1/8 x 7 1/2 x 15 in.



80 x 380 x 380 mm 3 1/8 x 15 x 15 in.



80 x 380 x 570 mm 3 1/8 x 15 x 22 7/16 in.



**Small Rectangle** (sold separately) 80 x 190 x 380 mm 3 1/8 x 7 1/2 x 15 in.



Melville 80 Paver
Range Chambord Grey and Range Shaded Grey

# **Melville Plank Paver**



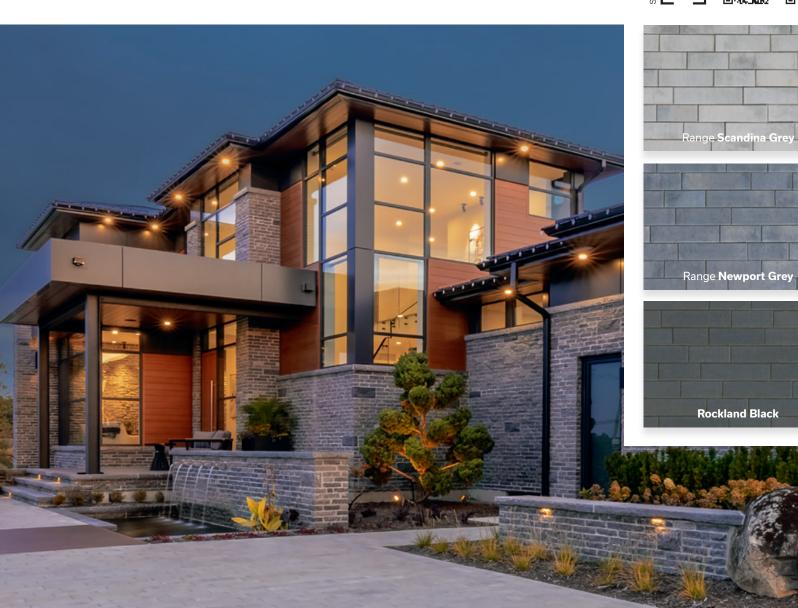




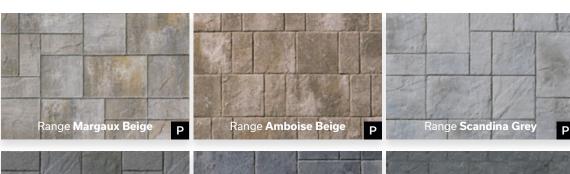
# **Mondrian Plus 80 Paver**



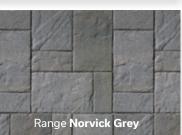








Colour available in Mondrian Plus 80 Paver Small Rectangle only









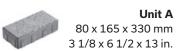




SLIM - A, B and C Units 80 x 127 x 300 - 400 - 500 mm 3 1/8 x 5 x 11 13/16 - 15 3/4 - 19 11/16 in.



LARGE - A, B and C Units 80 x 190 x 300 - 400 - 500 mm 3 1/8 x 7 1/2 x 11 13/16 - 15 3/4 - 19 11/16 in.





Unit B 80 x 330 x 330 mm 3 1/8 x 13 x 13 in.

Unit C 80 x 330 x 495 mm 3 1/8 x 13 x 19 1/2 in.

**Small Rectangle** (sold separately) 80 x 165 x 330 mm 3 1/8 x 6 1/2 x 13 in.

# Paleo Plus Paver















**A:** 60 x 150 x 130 mm 2 3/8 x 5 7/8 x 5 1/8 in. **B**: 60 x 150 x 150 mm 2 3/8 x 5 7/8 x 5 7/8 in.





C and D units C: 60 x 150 x 170 mm 2 3/8 x 5 7/8 x 6 11/16 in. **D**: 60 x 150 x 188 mm 2 3/8 x 5 7/8 x 7 3/8 in.

# Trafalgar 60 Paver

















60 x 100 x 200 mm 2 3/8 x 3 15/16 x 7 7/8 in.



60 x 200 x 200 mm 2 3/8 x 7 7/8 x 7 7/8 in.



60 x 200 x 300 mm 2 3/8 x 7 7/8 x 11 13/16 in.

# Vendome 60 and 80 Paver



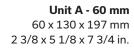


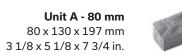












Unit B - 80 mm 80 x 130 x 262 mm 3 1/8 x 5 1/8 x 10 5/16 in.

2 3/8 x 5 1/8 x 10 5/16 in.

Unit B - 60 mm

60 x 130 x 262 mm



Unit C - 60 mm 60 x 130 x 327 mm 2 3/8 x 5 1/8 x 12 7/8 in.



Unit C - 80 mm 80 x 130 x 327 mm 3 1/8 x 5 1/8 x 12 7/8 in.

Vendome 60 Pavers are not vehicular.

Pavers | **61 60** | Pavers



















# **Celtik Wall**



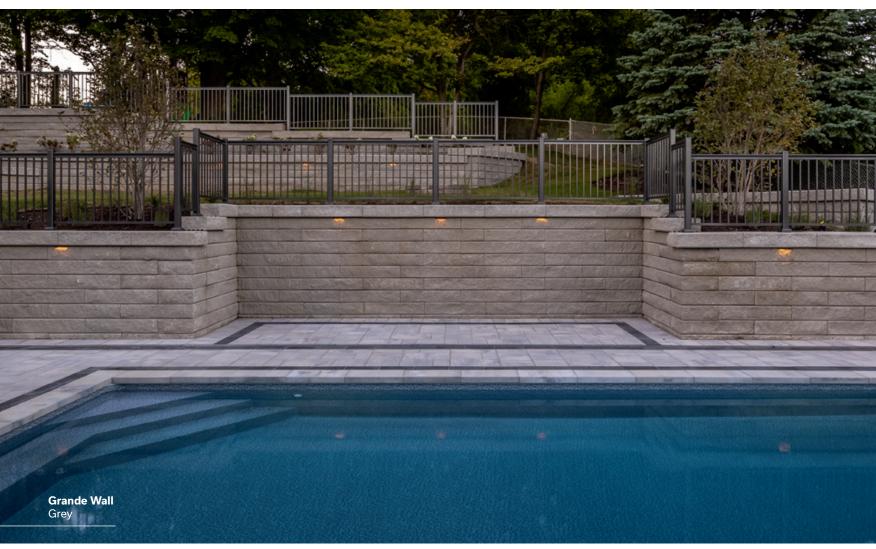


# **Grande Wall**















375 Standard 750 Standard 200 x 375 x 1000 mm 200 x 750 x 1000 mm 7 7/8 x 29 1/2 x 39 3/8 in.

Colours available in 438 Capping and 175 Step only



175 Step 175 x 438 x 1000 mm



200 x 500 x 1000 mm

1125 Standard 200 x 1125 x 1000 mm 7 7/8 x 44 5/16 x 39 3/8 in.

7 7/8 x 19 11/16 x 39 3/8 in.

6 7/8 x 17 1/4 x 39 3/8 in.

438 Capping 200 x 438 x 1000 mm 7 7/8 x 17 1/4 x 39 3/8 in.

90 x 225 x 175 - 265 - 345 - 435 mm

3 9/16 x 8 7/8 x 6 7/8 - 10 7/16 - 13 9/16 - 17 1/8 in.



3 9/16 x 12 x 15 3/4 in.



90 x 385 x 400 mm 3 9/16 x 15 x 15 3/4 in.





100 x 312.5 x 380 - 250 mm 77/8 x 12 5/16 x 14 15/16 - 97/8 in. 3 15/16 x 12 5/16 x 14 15/16 - 97/8 in.

**GRANDE WEDGE** 

66 | Walls Walls | 67

# **Lafitt Tandem Wall**





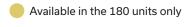
# **Melville Tandem Wall**













**90 - A, B, C and D Units** 90 x 67 x 201 - 268 - 335 - 402 mm 3 9/16 x 2 5/8 x 7 7/8 - 10 1/2 - 13 3/16 - 15 13/16 in.



**180 - E, F and G Units** 180 x 67 x 335 - 402 - 469 mm 7 x 2 5/8 x 13 3/16 - 15 13/16 - 18 1/2 in.





**90 - A, B, C and D Units** 90 x 67 x 201 - 268 - 335 - 402 mm 3 9/16 x 2 5/8 x 7 7/8 - 10 1/2 - 13 3/16 - 15 13/16 in.



**180 - E, F and G Units** 180 x 67 x 335 - 402 - 469 mm 7 x 2 5/8 x 13 3/16 - 15 13/16 - 18 1/2 in.

68 | Walls | 69

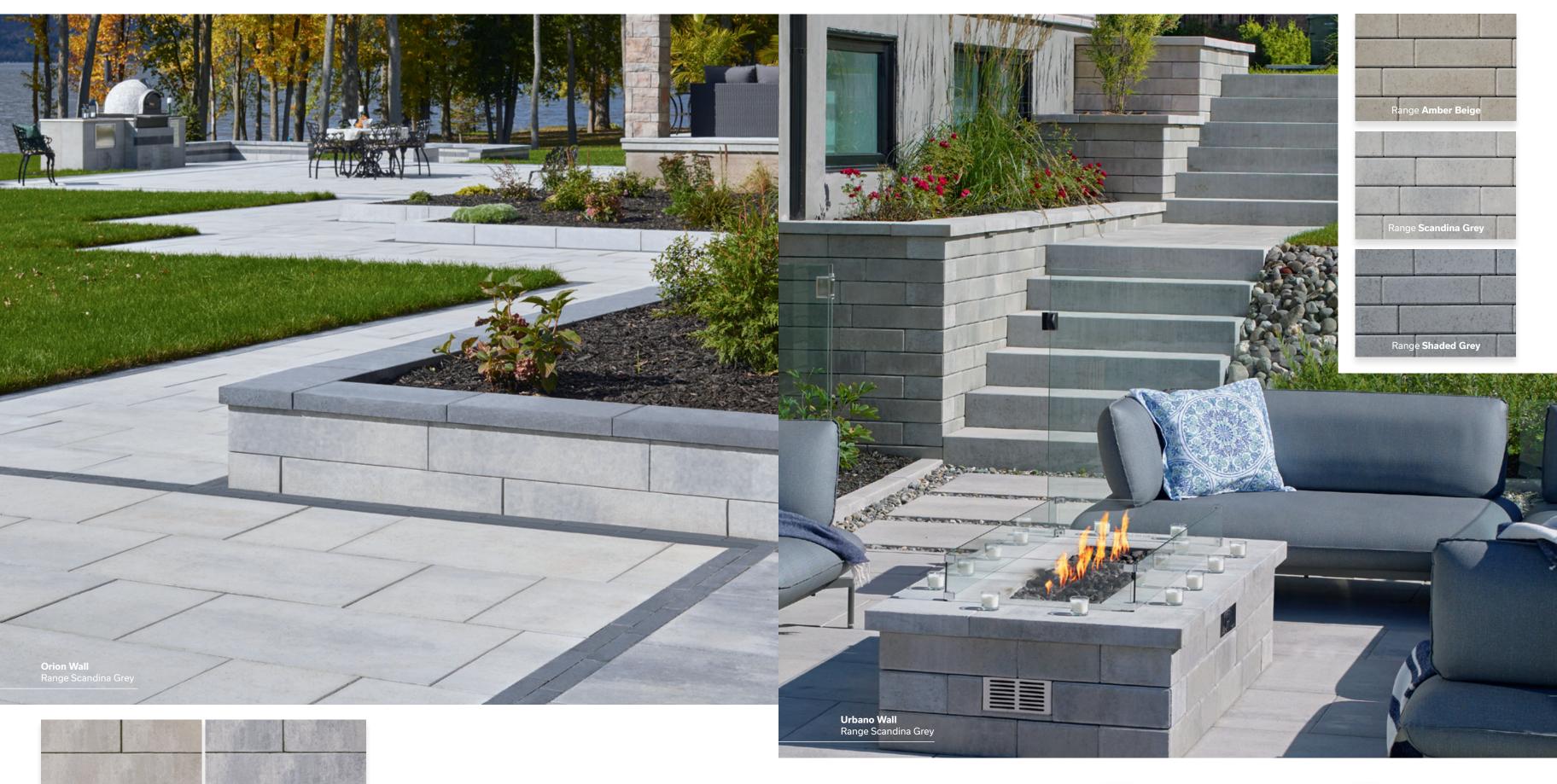


180 x 203 x 813 mm 7 x 8 x 32 in.

# **Urbano Wall**

120 x 201 x 335 mm 4 3/4 x 7 15/16 x 13 3/16 in.





120 x 201 x 469 mm 4 3/4 x 7 15/16 x 18 1/2 in.

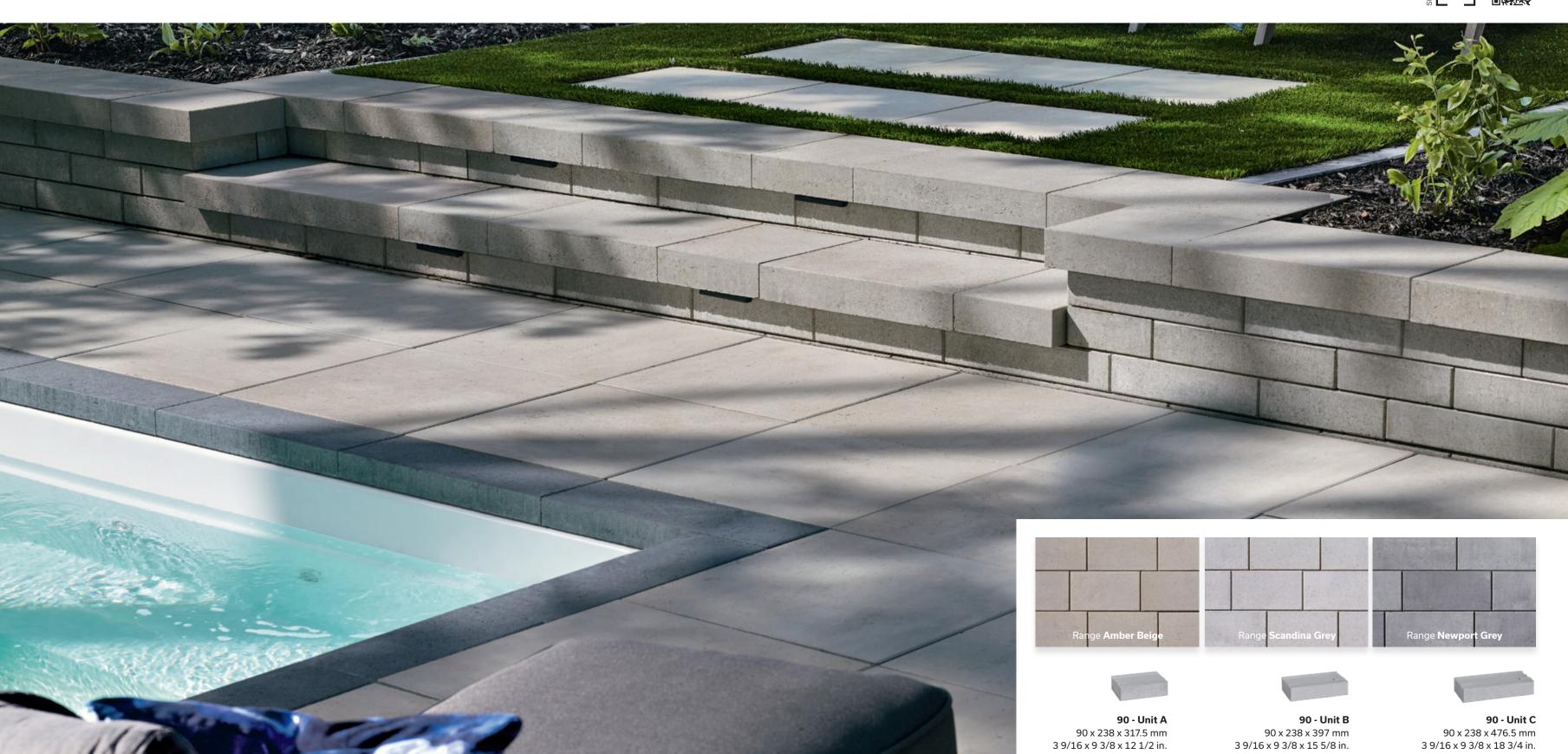
120 x 201 x 402 mm 4 3/4 x 7 15/16 x 15 3/16 in.

Unit C

### Vario Wall









**180 - Unit A** 180 x 238 x 317.5 mm 7 x 9 3/8 x 12 1/2 in.



**90 - Unit B** 90 x 238 x 397 mm 3 9/16 x 9 3/8 x 15 5/8 in.



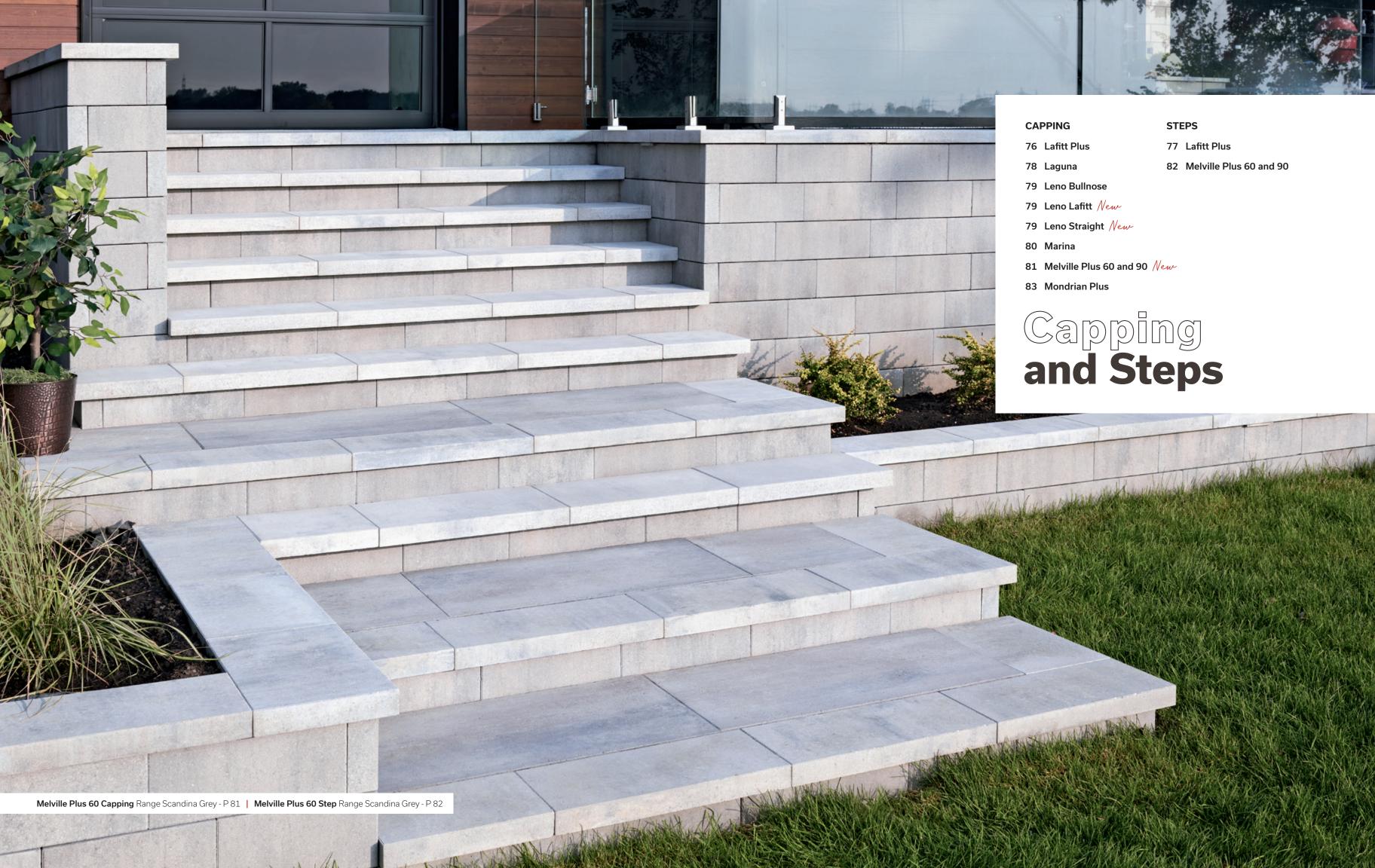
**180 - Unit B** 180 x 238 x 397 mm 7 x 9 3/8 x 15 5/8 in.



**90 - Unit C** 90 x 238 x 476.5 mm 3 9/16 x 9 3/8 x 18 3/4 in.



**180 - Unit C** 180 x 238 x 476.5 mm 7 x 9 3/8 x 18 3/4 in.



### **Lafitt Plus Capping**





### **Lafitt Plus Step**

















90 x 305 x 400 mm 3 9/16 x 12 x 15 3/4 in.











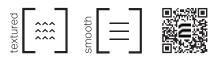


90 x 400 x 400 mm 3 9/16 x 15 3/4 x 15 3/4 in.



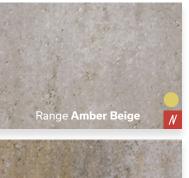
### **Leno Capping**













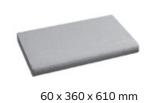












2 3/8 x 14 3/16 x 24 in.



Leno Bullnose

60 x 305 x 915 mm

2 3/8 x 12 x 36 in.



New Leno Straight

60 x 305 x 915 mm

2 3/8 x 12 x 36 in.



**New Leno Lafitt** 60 x 305 x 915 mm 2 3/8 x 12 x 36 in. Colours available in Leno Bullnose and Straight only

Colours available in Leno Lafitt only

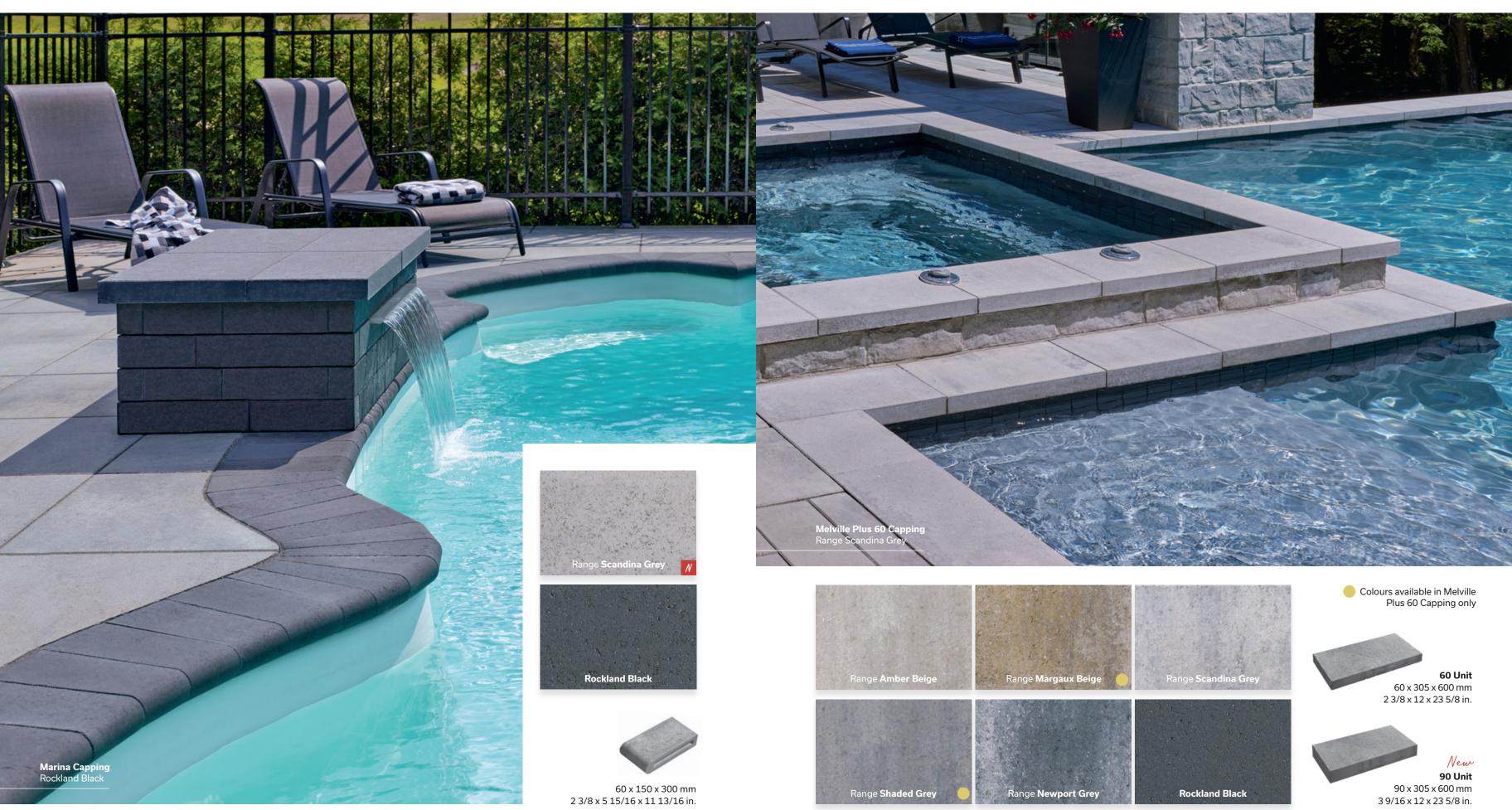
Colour available in Leno Bullnose only





### Melville Plus 60 and 90 Capping



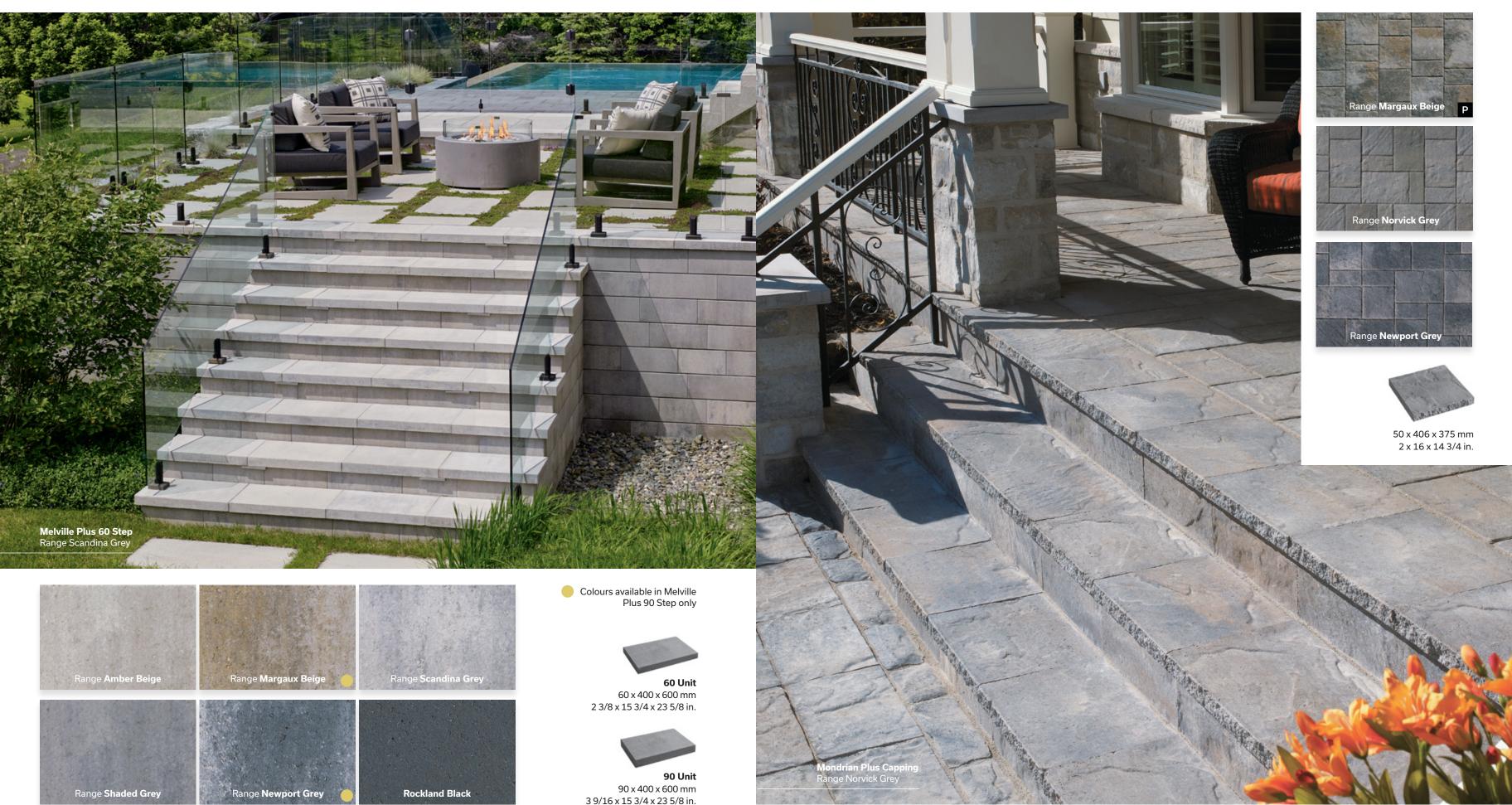




### **Mondrian Plus Capping**









### Mega Lafitt Plus Step

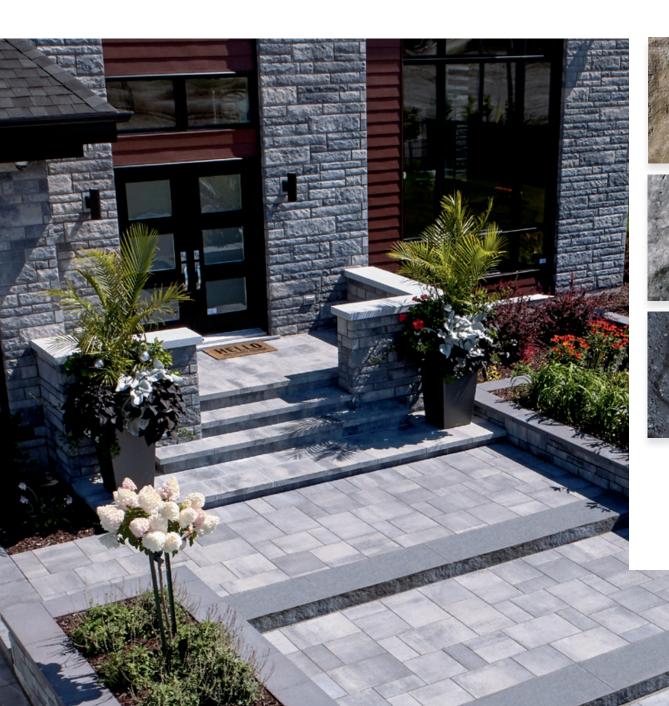


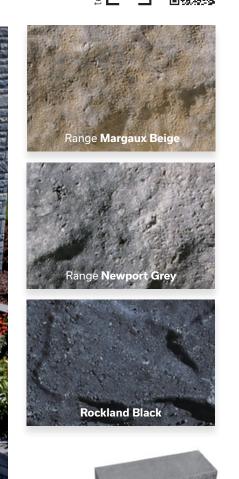


### Mega Melville Plus Step

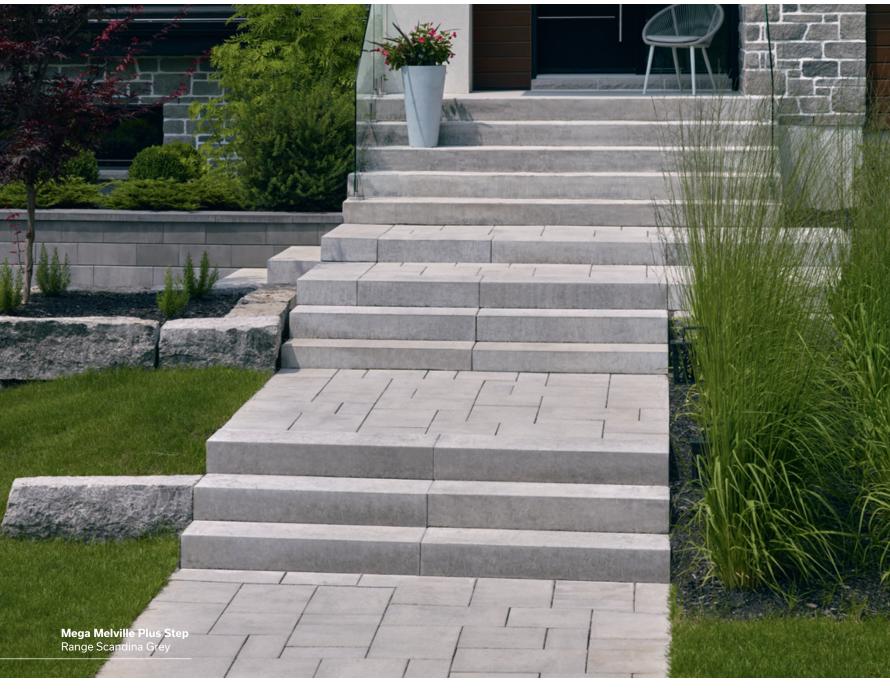








180 x 406 x 1219 mm 7 x 16 x 48 in.







7 x 16 x 48 in.

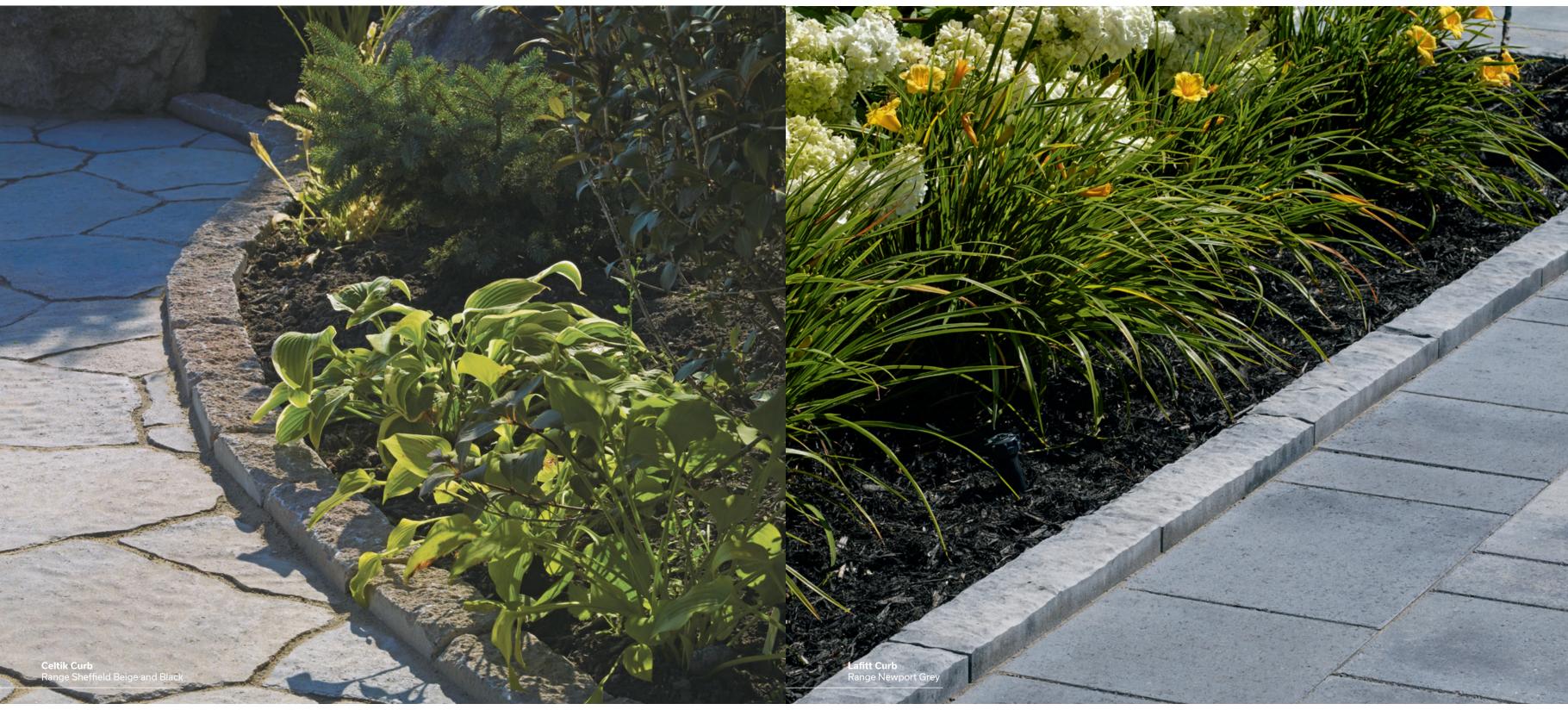


















110 x 90 mm x var. 4 5/16 x 3 9/16 in. x var.



Mega Celtik Curb 200 x 115 x 300 mm 7 7/8 x 4 1/2 x 11 13/16 in.





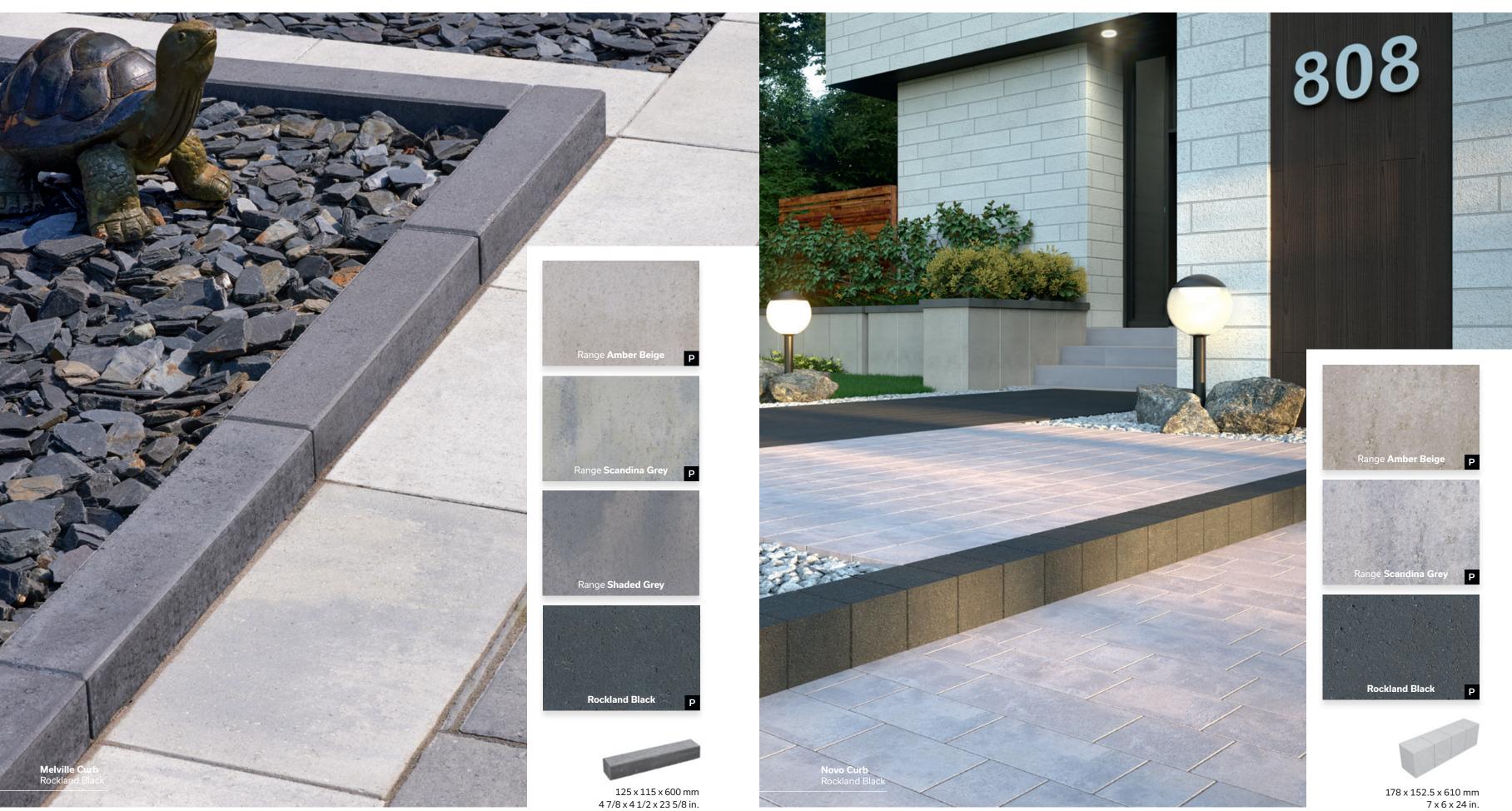












### **NOON Porcelain Tiles**







95 Noon

95 Quarziti 2.0

# Mirage

Porcelain tiles, natural stone finishes and wood texture bring materials in harmony with nature.



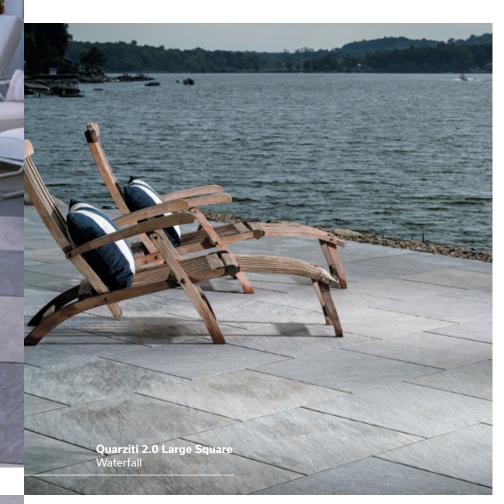






3/4 x 11 13/16 x 47 1/4 in.

### Quarziti 2.0 Porcelain Tiles



Quarziti 2.0 Large Square Glacier and Mantle













Large Rectangle (sold separately) 20 x 600 x 1200 mm 3/4 x 23 5/8 x 47 1/4 in.



Large Square (sold separately) 20 x 600 x 600 mm 3/4 x 23 5/8 x 23 5/8 in.



**Pool Capping** (sold separately) 20 x 330 x 600 mm 3/4 x 13 x 23 5/8 in.

### **Techniseal** Polymeric Sands





#### **SMART**SAND®

- ™ **Ne**xtGel¸™
- Optimizing interlocking paver jointing
- Ideal for 1/16 in. (1.6 mm) to 1 in. (2.5 cm) wide joints
- Suitable for pedestrian and low-traffic areas (driveways, sidewalks and terraces) SmartSand is offered by Permacon in Tan, Urban Grey or Granite





**Urban Grey** 



Ivory



Black



Granite



**Dark Granite** 



**Desert Tan** 



**Iron Grey** 

### **HP** NextGel

- Optimizing jointing of concrete pavers and slabs, and porcelain tiles (only if mechanical compaction is possible)
- Appropriate for false joints
- Ideal for 1/16 in. (1.6 mm) to 2 in. (5 cm) wide joints
- Suitable for high-humidity environments, heavy-sloped and heavy traffic areas HP NextGel is offered by Permacon in Tan, Urban Grey, Ivory, Black or Granite



- POLYMERIC SAND SABLE POLYMERE
- Economic solution
- Ideal for 1/16 in. (1.6 mm) to 1/2 in. (12.7 mm) wide joints
- Suitable for everyday projects

RG+ NextGel is offered by Permacon in Tan or Dark Granite





- Optimizing jointing of concrete pavers, highly textured surfaces, large slabs and porcelain tiles
- Appropriate for false joints
- Ideal for 1/4 in. (6 mm) to 2 in. (5 cm) wide joints with up to 4 in. (10 cm)
- Perfect alternative to mortar, stone dust and polymeric stone dust

Noco is offered by Permacon in **Desert Tan** or **Iron Grey** 

## All the tools you need to design your project





#### **VISUALIZATION TOOL**

Create, dare, change, start again... in complete freedom!





#### **MAINTENANCE**

Protect your investment





#### **INSPIRATION**

Let yourself be inspired by our gallery of projects





## 50-Year Warranty

### **Landscape Products**



Permacon's 50-year warranty applies to landscape and masonry products including Suretouch intended for residential use<sup>1</sup>. This warranty statement affirms that products manufactured by Permacon meet the requirements of CSA (Canadian Standard Association) and ASTM (American Society for Testing and Materials) standards.

For details regarding commercial applications, please refer to our institutional, commercial and industrial warranty.

Permacon guarantees that, as of the date of delivery, its concrete products are free from manufacturing defects. Provided that the conditions set forth below are met, Permacon guarantees the structural integrity of the concrete in its landscaping and masonry products for a period of 50 years from the date of the product's purchase. The warranty applies to normal, non-abusive use of the product. To preserve the original appearance of your products, we recommend that you consult our Landscape Maintenance Guide available on our website.

IN ALL CASES DETAILED BELOW, THE WARRANTY IS LIMITED TO THE PRODUCTS' MARKET VALUE.

#### How do I make a claim?



#### permacon.ca/en/warranty/

Proof of purchase is required to proceed with a claim request. No claims will be accepted without proof of purchase.<sup>2</sup>

All claims must be reported within 15 days of the discovery of a product's defect. To validate a claim, a Permacon representative will arrive to inspect the defective products in order to confirm whether the claim is eligible. Therefore, it is essential to provide Permacon with the necessary access to inspect and take photos of the affected products.

This warranty is the only one that is presently offered. Because Permacon continually improves and modifies its products, it may alter and discontinue products at any time, and therefore may replace warranty-covered products with products of similar quality or offer monetary compensation if the products under warranty have been discontinued or are no longer on the market while the warranty is active.

In the event that a product is found to be non-compliant by Permacon or an authorized representative of the company, and in order to proceed with compensation, Permacon will take into account the number of months during which the landscape or masonry products were in the possession of the owner or their contractor, up to the date of the claim, and will prorate the amount of the payment or replacement to be made accordingly.

For example, if the purchaser makes a warranty claim in the last month of the 10th year of the warranty (i.e., the 120th month), the manufacturer, at its sole discretion, shall either:

- Provide a replacement for the product in question if still available (only the defective product will be replaced);
- Return 480/600 of the price paid for the products to the owner. No labour, transportation, or other compensation will be covered by Permacon.

#### **Transferability**

The warranty is transferable. Proof of warranty registration will still be required in the event of a claim. The prorated period will be based on the 50-year warranty period remaining as an assignee, if the purchaser transfers the warranty to a subsequent owner, as described above.

#### 50-Year Warranty | Landscape Products



#### **Exclusions**

A landscape or masonry product installed on an area of more than 100 square feet confirms the acceptance of the product received on the job site and that no claim can be made to Permacon regarding the colour, size, or texture of the product.

This warranty excludes all products not supplied by Permacon, as well as any defects, failures, or damages that may result from the actions listed below:

- Contact with chemicals or cleaning products;
- Damage caused by pressure washers;
- Improper installation or other construction activities that do not comply with the installation standards established by ICPI, NCMA or IMQ, the National Building Code or the installation methods and tips recommended by Permacon. The installation guides provided by Permacon represent certain installation situations and are not exhaustive. It is therefore strongly recommended that you consult a qualified professional to ensure the proper installation of Permacon products on a specific job site;
- Defective design or construction resulting in sagging, shifting, or failure:
- Breakage due to shock, impact, or excessive load during handling, use, or transportation;
- Natural disaster or other uncontrollable event;
- Breakage and damage to products caused by soil movement or building movement as well as misuse of construction, compaction, or snow removal equipment. The warranty does not cover surface deterioration caused by the misuse of sodium chloride (NaCl) to de-ice pavers, slabs, or steps;
- The use of sodium chloride (NaCl) on the following products:
- Step Valentia:
- Valentia Block:
- Be.OnStone and Mirage products sold by Permacon.

#### Installation

When installing masonry products, all work must be cleaned to remove any residues and contaminants left on the stone or brick. Permacon accepts no responsibility for stains and colour changes caused by installation residue or the consequences of cleaning these residues.

#### Colour

The presence of natural ingredients used in the manufacturing process varies from one product to another. Therefore, the product received on the job site will not be completely identical to the products displayed in our commercial presentations (catalogs, samples, displays). Any difference in colour will not be covered by the guarantee.

Photos of our products in landscape and masonry brochures, as well as in displays such as masonry panels and landscape racks at our distributors, are not an exact representation of the products that will be delivered to the job site. Permacon offers a variety of products with different colours to reproduce the appearance of natural stone. It is therefore strongly recommended that you view several products directly from your authorized Permacon distributor to see all available colours.

It is the purchaser's responsibility to approve the products (and their colour) delivered to the job site prior to installation to confirm satisfaction. It is also recommended to mix products from different pallets received on the iob site. Since variations in colour shades are a natural phenomenon, Permacon does not quarantee colour uniformity between different pallets on the same job site. Product installation constitutes acceptance.

#### Polymeric film

A whitish polymeric film can be found on the surface of Permacon's products. This is the result of an inadequate use of polymeric sand. Improper cleaning of slabs and pavers prior to the application of water on the product surface can cause this whitish polymeric film. This film does not affect the structural integrity of the product. Permacon cannot be held responsible for this phenomenon, which is not covered by the warrantv.

#### **Efflorescence**

White traces on the surface of the product are caused by a natural phenomenon called efflorescence. More visible on darker products, efflorescence affects neither the intrinsic technical qualities nor the structural integrity of Permacon's products. The possible appearance of efflorescence cannot be the subject of any guarantee. In most cases, efflorescence disappears by itself over time.

**Our Preventive Maintenance Guide for Concrete Landscaping Products** is available on our website **permacon.ca** 

<sup>&</sup>lt;sup>1</sup> The following locations are defined as residential: family dwelling of five units or less, single family homes, garden suites, or townhouses.

<sup>&</sup>lt;sup>2</sup> The following documents are considered valid proof of purchase: invoices directly from an authorized Permacon distributor, or invoice from a landscape contractor, general contractor, mason, or





Since 1952, all Permacon products have been made with passion and pride in Canada.









