

PERMACON

2025

Masonry Product Data Guide
Quebec | Ottawa | Atlantic Provinces



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Introduction

The purpose of this data guide is to provide product details, specifications and guidelines on best practices for specifying, ordering and installing Permacon Masonry Products.

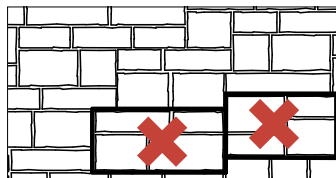
These are just a few basic rules to help you successfully complete your masonry project.

For further technical information we suggest you consult the following sources: CSA Standards and Applicable Building Codes.

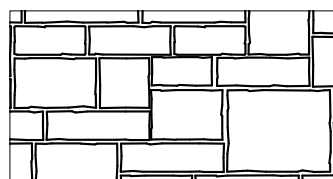
SUGGESTION # 1

Avoid boxes

When a group of stones forms a compartment (rectangle or square) it creates joints that should be broken. Adding a different dimension stone usually solves the problem. However, in some projects, such as small columns or pillars, it is difficult (or impossible) to avoid them.



Avoid

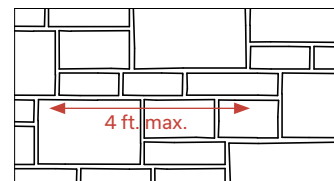
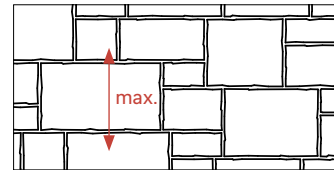


Good practice

SUGGESTION # 2

Avoid long vertical or horizontal joints

To maintain an aesthetic appearance of the wall, we suggest taking the height of the largest stone as the maximum reference for the vertical joints. Concerning the length of the horizontal joints, they should be less than 4 feet long.



SUGGESTION # 3

Provide a minimum overlap of 4 inches

The minimum overlapping of the stone should be at least 4 inches.



Please note all Permacon products are manufactured with natural ingredients like sand and stone, so it is normal that projects show variations in colour.



Aria Stone



- Allows for modular and linear installations
- Modular dimensions for reduced waste and easier installations
- Fully finished corners
- Perfect match to Melville pavers and slabs

	Mixed 3-height	Large
Weight per cube (kg)	1508	1517
Rows per cube	7	7
Corner pieces	100%	100%
Sq.ft. per row	12.42	11.87
Sq.ft. per cube	86.94	83.09

A	90 mm x 60 mm x var.	3 1/2 in. x 2 3/8 in. x var.
B	90 mm x 102 mm x var.	3 1/2 in. x 4 in. x var.
C	90 mm x 172 mm x var.	3 1/2 in. x 6 3/4 in. x var.

Code	Colour	
Mixed 3-height	Large	
34060081	34060083	Blizzard
34060046	34060052	Heron
34060082	-	Range Newport Grey
34060071	34060043	Rockland Black

Units A, B and C are packaged together and available in all colours.
Unit C is also packaged separately and available in Blizzard, Heron and Rockland Black.



A



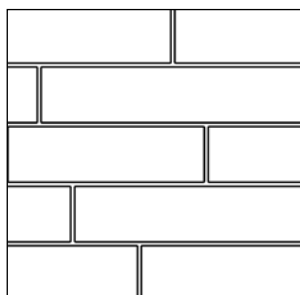
B



C

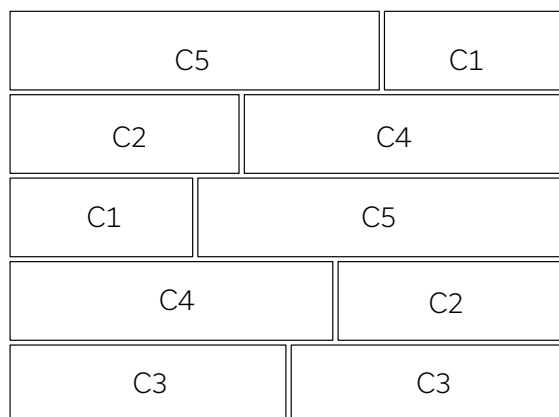
Aria Stone - LARGE STONES

Suggested Laying Pattern:



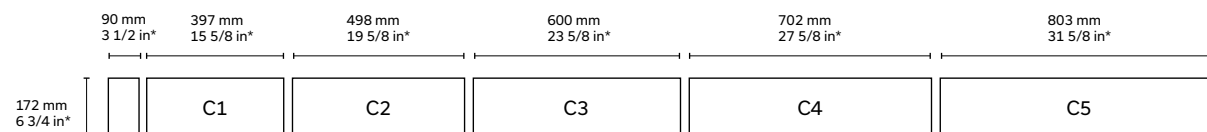
Linear

Typical Layout:



Large stones

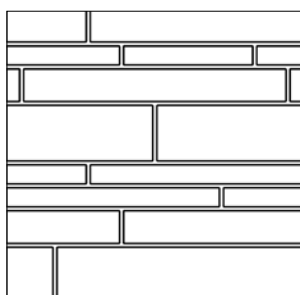
Sizes - Stone Cladding:



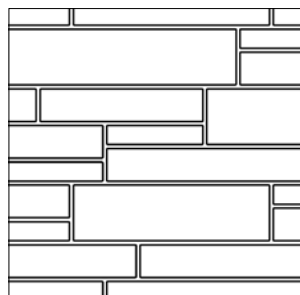
* Actual dimensions. Allow a 3/8 in. - 10 mm mortar joint in order to obtain nominal dimensions.
Note : Units (C1 to C5) are not sold individually. They are only sold as per the typical layout indicated.

Aria Stone - MIXED STONES

Suggested Laying Patterns::

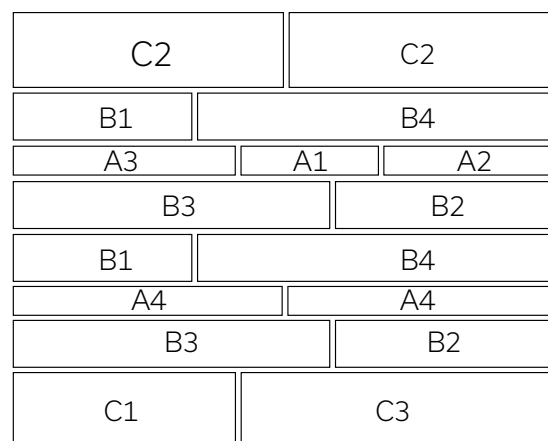


Random coursed



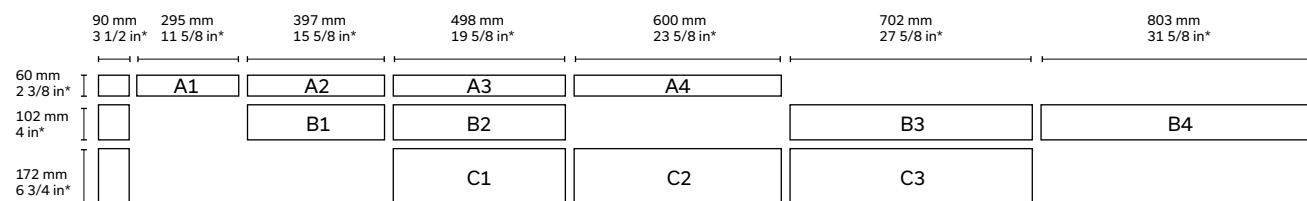
Ashlar pattern

Typical Layout:



Mixed 3-height stones: small, medium and large

Sizes - Stone Cladding:

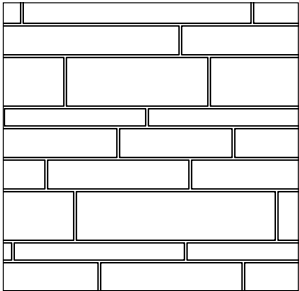
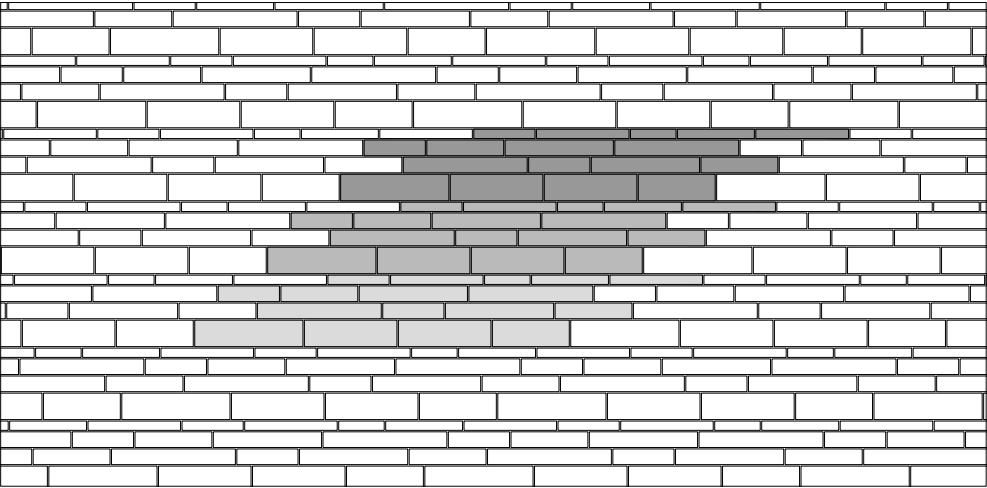


* Actual dimensions. Allow a 3/8 in. - 10 mm mortar joint in order to obtain nominal dimensions.
Note : Units (C1 to C5) are not sold individually. They are only sold as per the typical layout indicated.

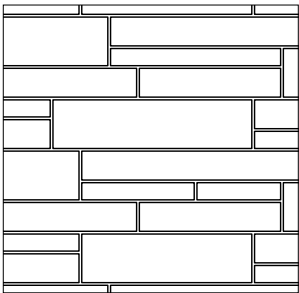
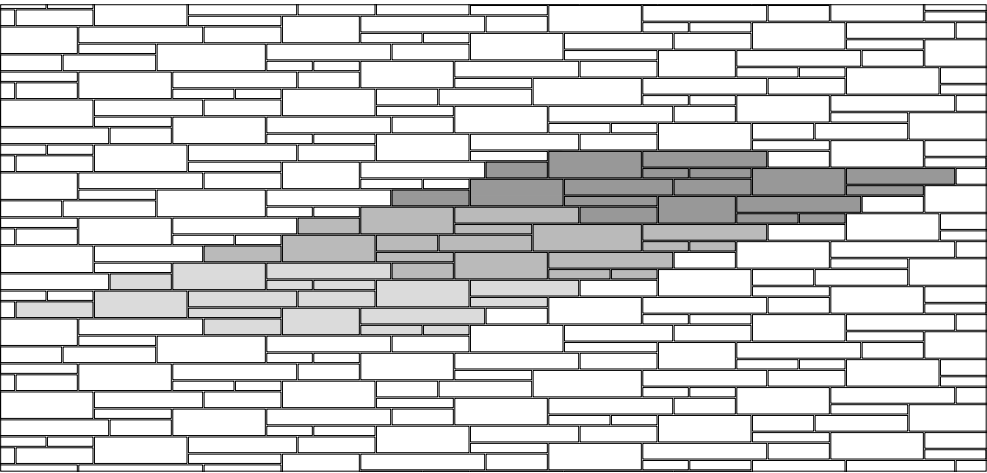
Aria Stone - MIX STONES (cont'd)

Suggested Laying Patterns:

Random coursed



Modular



For information purposes only. The pattern should be adapted to the existing rows on the pallet when installed.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Aria Stone	CSA A165.1	15 MPa	A : Over 2000 kg/m ³	A : 175 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	1.39 hours



Dominion Stone



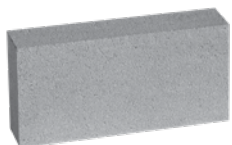
Enhances any project with its distinctive appearance and timeless appeal.

	A	B	C
Weight per cube (kg)	1374	1386	1388
Rows per cube	8	8	7
Sq.ft. per row	10.33	10.33	11.63
Sq.ft. per cube	82.67	82.67	81.38
Corner pieces	100%	100%	100%
Lin. ft. per row	15.75	15.75	11.81
Lin. ft. per cube	126	126	82.68
Qty per cube	96 units	64 units	42 units

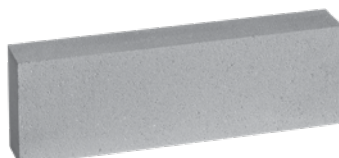
A	90 x 190 x 390 mm	3 1/2 x 7 1/2 x 15 3/8 in.
B	90 x 190 x 590 mm	3 1/2 x 7 1/2 x 23 1/4 in.
C	90 x 290 x 590 mm	3 1/2 x 11 7/16 x 23 1/4 in.

Code	Colour		
A	B	C	
43505046	43503341	43503042	Limestone
-	43500024	43500048	Graphite
-	43500049	43500023	Milano

Units A, B and C are sold separately



A

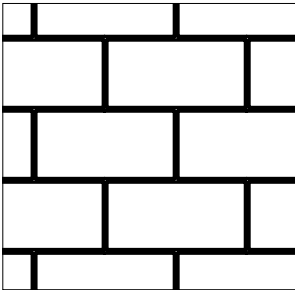


B

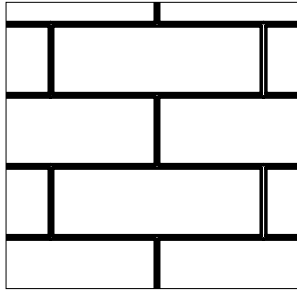


C

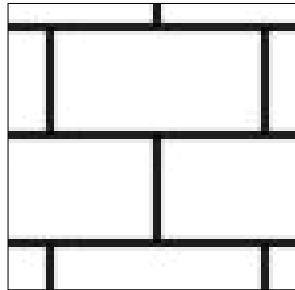
Laying Patterns:



Linear - 8 in. x 16 in.



Linear - 8 in. x 24 in.



Linear - 12 in. x 24 in.

IMPORTANT NOTICE AVIS IMPORTANT

PIERRE **DOMINION** STONE

CAUTION

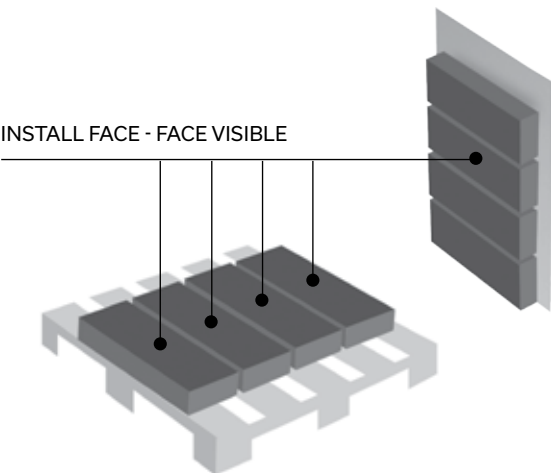
Top face = Install face

Packaged lying down, finished face upwards
This unit is not reversible

ATTENTION

Face supérieure = Face visible

Palettisée couchée, face visible vers le haut
Cette pierre est non réversible



Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Dominion Stone	CSA A165.1	15 MPa	A : Over 2000 kg/m ³	A : 175 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	1.39 hours



Lafitt Stone



- Unique pigmentation process, resulting in a product that maintains its colour year after year
- Total design freedom: choice of large stone ratios; choice of stone ratios with enhanced texture; choice of colour ranges (elemental and duos)
- Modular formats = less cutting and waste = material savings

	Small-Medium	Large
Weight per cube (kg)	1553	1453
Rows per cube	7	7
Corner pieces	100%	100%
Sq.ft. per row	12.96	11.49
Sq.ft. per cube	90.86	80.43
A	90 mm x 102 mm x var.	3 1/2 in. x 4 in. x var.
B	90 mm x 178 mm x var.	3 1/2 in. x 7 in. x var.
C	90 mm x 292 mm x var.	3 1/2 in. x 11 1/2 in. x var.

Code	Colour	
	Small-Medium	Large
34060088	34060089	Blizzard
34069003	34069027	Range Margaux Beige
34069000	34069024	Range Chambord Grey
34060010	34060011	Range Newport Grey
34060056	34060054	Range Scandinavia Grey
34060028	34060029	Rockland Black
34060086	34060087	Oasis
169000980	169000981	Terra

Unit C sold separately



A

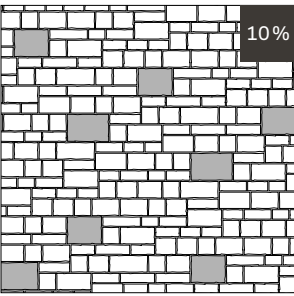


B

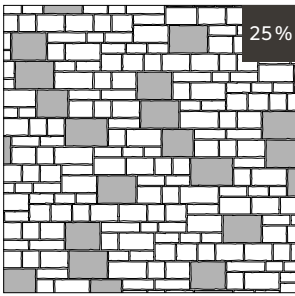


C

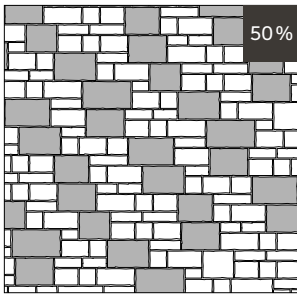
Laying Patterns:



9 cubes of 4 in. (102 mm) and 7 in. (178 mm) for 1 cube of 11 1/2 in. (292 mm)

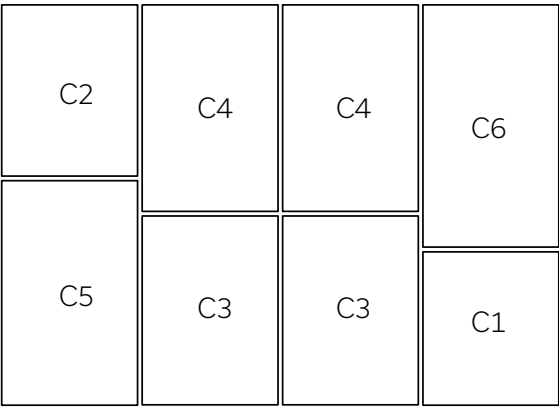


3 cubes of 4 in. (102 mm) and 7 in. (178 mm) for 1 cube of 11 1/2 in. (292 mm)

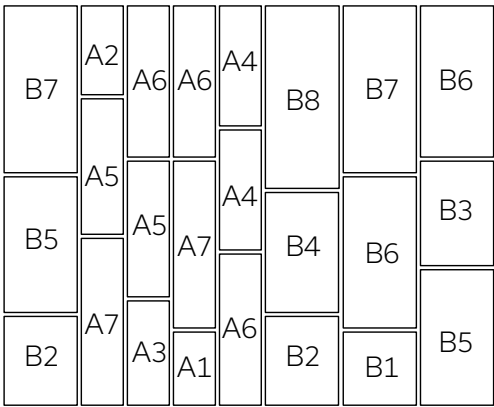


1 cube of 4 in. (102 mm) and 7 in. (178 mm) for 1 cube of 11 1/2 in. (292 mm)

Typical Rows:



Large stones



Small and medium stones

Sizes - Stone Cladding:

	90 mm 3 1/2 in*	178 mm 7 in*	216 mm 8 1/2 in*	254 mm 10 in*	292 mm 11 1/2 in*	330 mm 13 in*	368 mm 14 1/2 in*	406 mm 16 in*	445 mm 17 1/2 in*
102 mm 4 in*		A1	A2	A3	A4	A5	A6	A7	
178 mm 7 in*		B1	B2	B3	B4	B5	B6	B7	B8
292 mm 11 1/2 in*		C1	C2	C3	C4	C5	C6		
		330 mm 13 in*	368 mm 14 1/2 in*	406 mm 16 in*	444 mm 17 1/2 in*	483 mm 19 in*	521 mm 20 1/2 in*		

* Actual dimensions. Allow a 1/2 in. - 13 mm mortar joint in order to obtain nominal dimensions.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Lafitt Stone	CSA A165.1	15 MPa	A : Over 2000 kg/m ³	A : 175 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	1.39 hours



Lafitt Alto Stone



- Unique pigmentation process, resulting in a product that maintains its colour year after year
- Total design freedom: choice of large stone ratios; choice of stone ratios with enhanced texture; choice of colour ranges (elemental and duos)
- Modular formats = less cutting and waste = material savings

	Small-Medium	Large
Weight per cube (kg)	1615	1512
Rows per cube	7	7
Corner pieces	100%	100%
Sq.ft. per row	12.98	11.49
Sq.ft. per cube	90.86	80.43
A 90 mm x 102 mm x var. 3 1/2 in. x 4 in. x var.		
B 90 mm x 178 mm x var. 3 1/2 in. x 7 in. x var.		
C 90 mm x 292 mm x var. 3 1/2 in. x 11 1/2 in. x var.		

Code		Colour
Small-Medium	Large	
34060037	34069001	Range Margaux Beige
34060039	34060026	Range Chambord Grey
34060036	34069004	Range Newport Grey
34060058	34060057	Range Scandinavia Grey
34060035	34060027	Rockland Black

Unit C sold separately



A

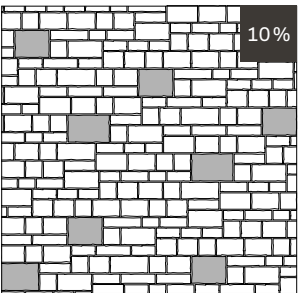


B

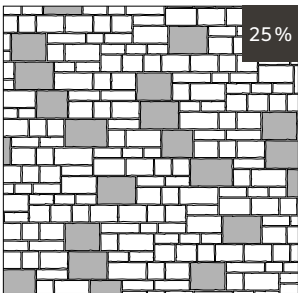


C

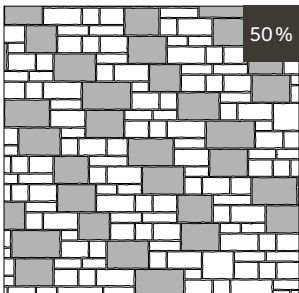
Laying Patterns:



9 cubes of 4 in. (102 mm) and 7 in. (178 mm) for 1 cube of 11 1/2 in. (292 mm)

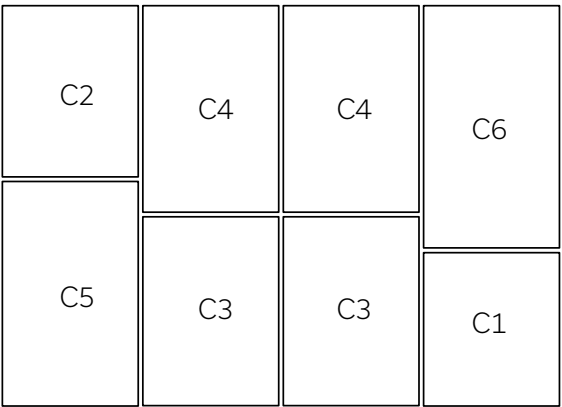


3 cubes of 4 in. (102 mm) and 7 in. (178 mm) for 1 cube of 11 1/2 in. (292 mm)

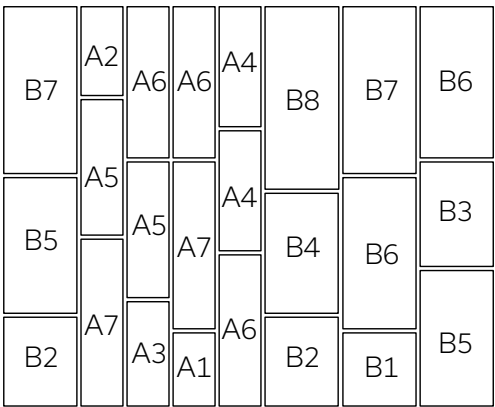


1 cube of 4 in. (102 mm) and 7 in. (178 mm) for 1 cube of 11 1/2 in. (292 mm)

Typical Rows:



Large stones



Small and medium stones

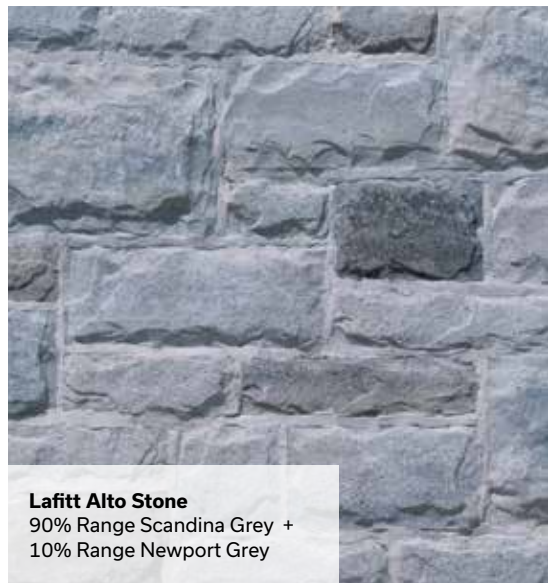
Sizes - Stone Cladding:

	90 mm 3 1/2 in*	178 mm 7 in*	216 mm 8 1/2 in*	254 mm 10 in*	292 mm 11 1/2 in*	330 mm 13 in*	368 mm 14 1/2 in*	406 mm 16 in*	445 mm 17 1/2 in*
102 mm 4 in*		A1	A2	A3	A4	A5	A6	A7	
178 mm 7 in*		B1	B2	B3	B4	B5	B6	B7	B8
292 mm 11 1/2 in*		C1	C2	C3	C4	C5	C6		
	330 mm 13 in*	368 mm 14 1/2 in*	406 mm 16 in*	444 mm 17 1/2 in*	483 mm 19 in*	521 mm 20 1/2 in*			

* Actual dimensions. Allow a 1/2 in. - 13 mm mortar joint in order to obtain nominal dimensions.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Lafitt Alto Stone	CSA A165.1	15 MPa	A : Over 2000 kg/m ³	A : 175 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	1.39 hours



Lafitt Alto Stone
90% Range Scandina Grey +
10% Range Newport Grey



Lafitt Stone
70% Range Chambord Grey +
25% Range Margaux Beige +
5% Rockland Black



Lafitt Stone
50% Range Margaux Beige +
50% Range Newport Grey



Lafitt Stone
50% Range Margaux Beige +
50% Range Chambord Grey



Lafitt Stone
95% Range Newport Grey +
5% Rockland Black



Lafitt Stone
95% Range Chambord Grey +
5% Rockland Black

Colour Combinations



Lamina Stone



- A 90 mm thick stone veneer used in a conventional masonry manner
- Easy to install due to its unique single height and its four different lengths
- Fewer cuts and waste onsite thanks to its modularity

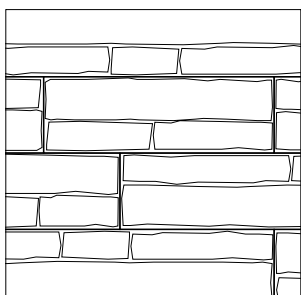
Weight per cube (kg)	1309
Rows per cube	8
Corner pieces	40% - 26 ft vertical
Sq.ft. per row	9.97
Sq.ft. per cube	79.76
90 mm x 95 mm x var.	3 1/2 in. x 3 3/4 in. x var.

Code	Colour
12050029	Range Margaux Beige
34250063	Range Newport Grey
34251701	Rockland Black

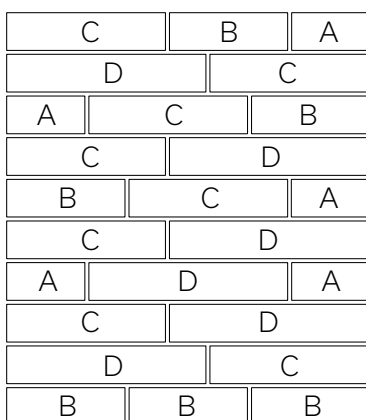


Lamina Stone

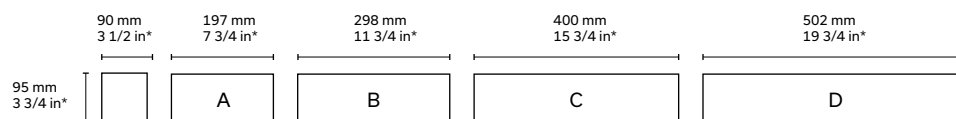
Laying Pattern:



Typical Row:



Sizes - Stone Cladding:

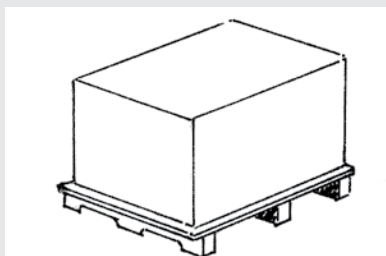


* Actual dimensions: allow a 1/4 in. - 6mm mortar joint in order to obtain nominal dimensions. Lamina stone is offered in a finish that provides the appearance of stacked stones embellished throughout the years. It is completely normal that some stones present a small amount of softer edges and rounded corners.

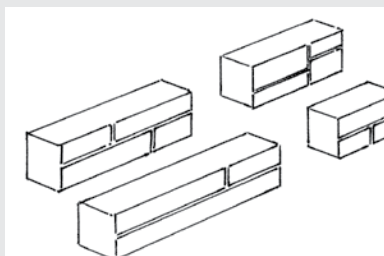
Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Lamina Stone	CSA A165.1	15 MPa	A : Over 2000 kg/m ³	A : 175 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	1.39 hours

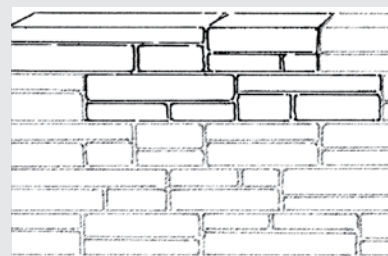
Lamina Stone



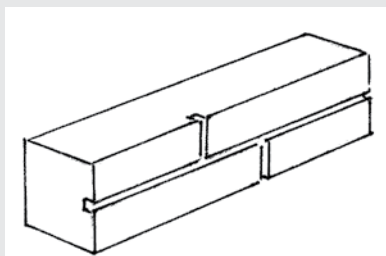
You will notice that the cubes come with all four units of Lamina stone.



All of the stones measure 90 mm (3 1/2 in.) in actual depth and 95.25 mm (3 3/4 in.) in actual height for an easy installation.



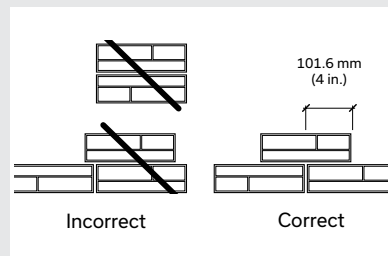
Lamina stone is installed like any other masonry veneer. The units should be installed randomly.



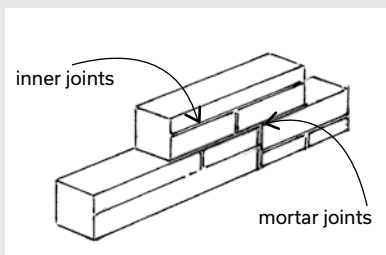
Each stone has different reliefs. This should be taken into consideration when installing the stone.



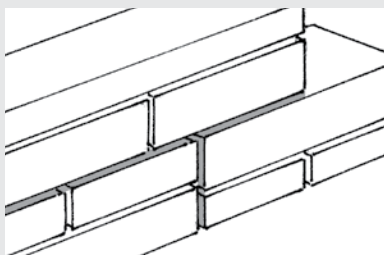
We suggest the use of mortar in its natural colour so that it can easily blend into the stone colours. We advise using a thin jointing tool to achieve a 6 mm (1/4 in.) thick joint.



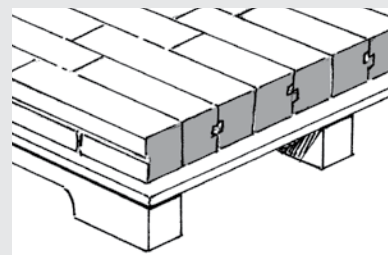
The selection of each stone needs to be as random in length and texture as possible to achieve a more natural look and feel. Avoid creating "boxes in" while installing, by overlapping the stones at least 101.6 mm (4 in.) to obtain the best interlocking results.



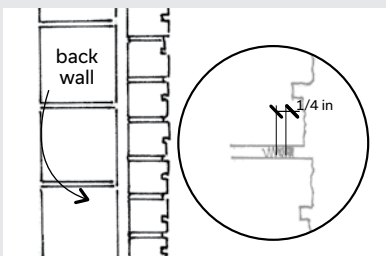
Identify the "mortar joints in." and the "inner joints in.. The basic principle would be to have the "mortar joints in." and "inner joints in." as similar in thickness as possible.



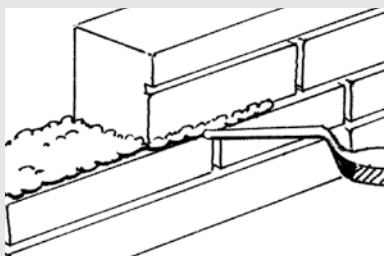
Try to achieve a "mortar joint in." of approximately 6 mm (1/4 in.) thick so that you can obtain an equal appearance throughout the stones.



Forty percent (40% or 26 vertical feet) of the stones have a textured end to easily achieve corners. They are easily identifiable, always located on one side of a row on the cube.



Leave a recessed joint of 6 mm (1/4 in.) deep compared to the deepest stone, so that all joints appear equal.



In order to make sure that all the mortar joints have the same colour, tool them when they have the same firmness. It should be noted that the firmer the joints, the darker the colour will be when tooled.



Once the installation is complete, clean the wall thoroughly with a stiff brush in order to remove any excess mortar. Remove any residue in the "inner joint in." with a trowel, a thin jointing tool or any other similar tool. Leave wall to dry for approximately 24 hours or until completely dry. Wash with any stone or masonry cleaner recommended by Permacon. Repeat this last step as needed.



Lexa Stone



- Allows for a modular or linear installation
- Reduces the number of cuts required and waste due to its modular dimensions
- Presents chamfered edges to accentuate clean lines
- Includes a percentage of stones with finished ends to achieve corners

	Small-Medium	Large
Weight per cube (kg)		
<i>Alpine Grey and Cameo Beige</i>	1489	1489
<i>Rockland Black</i>	2061	2061
Rows per cube	8	8
Sq.ft. per row	10.53	10.53
Sq.ft. per cube	84.24	84.24
Corner pieces	50% - 21 ft. vertical	50% - 21 ft. vertical
Lin. ft. per row	31	15.50
Lin. ft. per cube	245	124
Qty per cube	128 units	64 units

A	90 mm x 76 mm x var.	3 1/2 in. x 3 in. x var.
B	90 mm x 114 mm x var.	3 1/2 in. x 4 1/2 in. x var.
C	90 mm x 198 mm x var.	3 1/2 in. x 7 13/16 in. x var.

Code	Colour
32259715	Cameo Beige
32259717	Alpine Grey
32259719	Rockland Black

Unit C sold separately

Colour	Suggested mortar colour
Cameo Beige	White
Alpine Grey	Natural
Rockland Black	Black



A



B

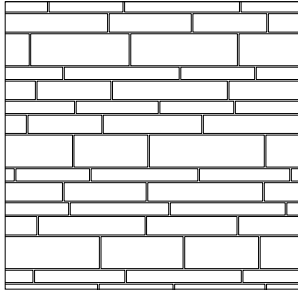


C

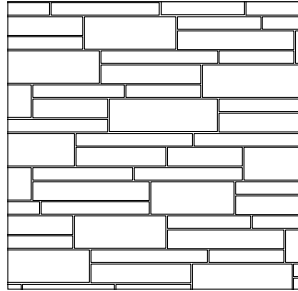
Lexa Stone

Laying Patterns:

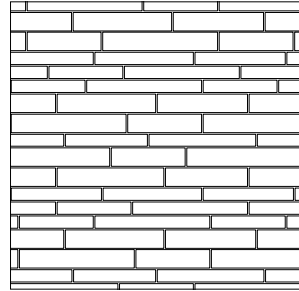
Choice of large stones of 7 13/16 in. - 198 mm



1 cube large stones +
2 cubes small and medium
stones - linear

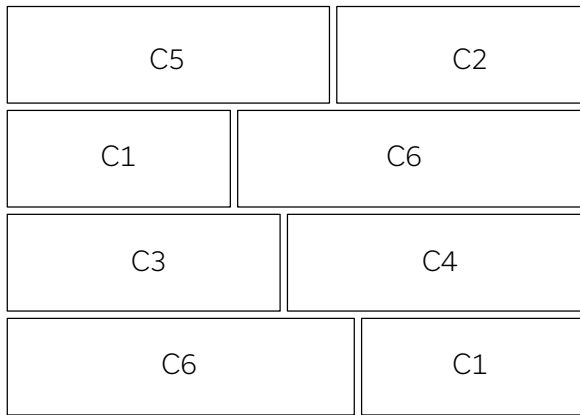


1 cube large stones +
2 cubes small and medium
stones - modular

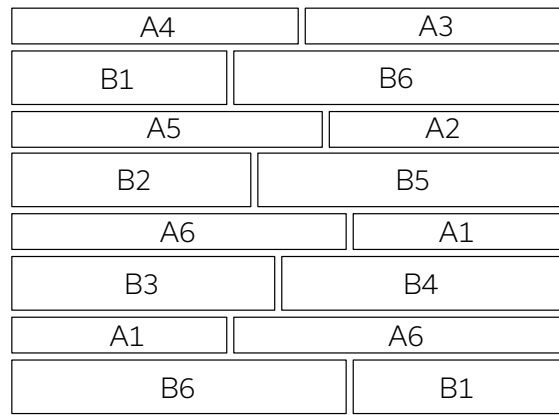


1 cube small and medium stones
- linear

Typical Rows:



Large stones



Small and medium stones

Sizes - Stone Cladding:

	90 mm 3 1/2 in*	457 mm 18 in*	508 mm 20 in*	559 mm 22 in*	610 mm 24 in*	660 mm 26 in*	711 mm 28 in*
76 mm 3 in*		A1	A2	A3	A4	A5	A6
114 mm 4 1/2 in*		B1	B2	B3	B4	B5	B6
198 mm 7 13/16 in*		C1	C2	C3	C4	C5	C6

* Actual dimensions. Allow a 1/3 in. - 8 mm mortar joint in order to obtain nominal dimensions.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Lexa Stone	CSA A165.1	15 MPa	A : Over 2000 kg/m ³	A : 175 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	1.39 hours



Maestro Stone



- Fully finished corners
- Perfect match to Melville pavers and slabs

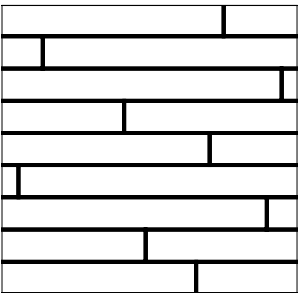
Weight per cube (kg)	1256
Rows per cube	8
Sq.ft. per row	8.72
Sq.ft. per cube	69.76
Corner pieces	100%
Lin. ft. per row	26.28
Lin. ft. per cube	210.24
Qty per cube	72 units
90 x 90 x 890 mm	3 1/2 x 3 1/2 x 35 in.

Code	Colour
32252173	Cameo Beige
32252171	Sterling Grey
32252172	Rockland Black



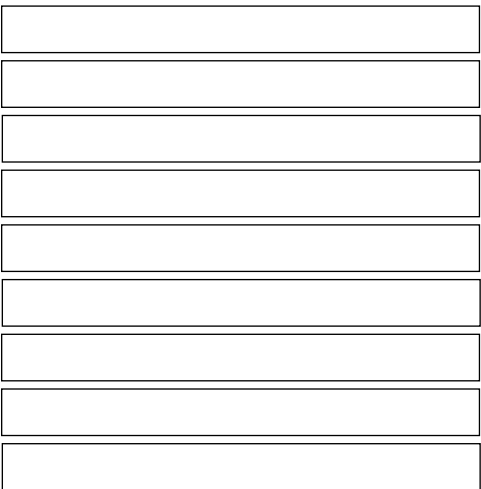
Maestro Stone

Laying Pattern:

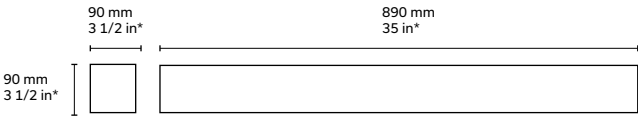


Linear

Typical Layout:



Sizes - Stone Cladding:



* Actual dimensions. Allow a 3/8 in. - 10 mm mortar joint in order to obtain nominal dimensions.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Maestro Stone	CSA A165.1	15 MPa	A : Over 2000 kg/m ³	A : 175 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	1.39 hours



Mondrian Stone



- Allows for a modular or linear installation
- Reduces the number of cuts required and waste due to its modular dimensions
- Matches perfectly with our landscaping products, including Trafalgar pavers, Mondrian Plus pavers and slabs

	MIX
Weight per cube (kg)	1668
Rows per cube	8
Sq.ft. per row	11.24
Sq.ft. per cube	89.89
Corner pieces	100%

A	90 mm x 60 mm x var.	3 1/2 in. x 2 3/8 in. x var.
B	90 mm x 102 mm x var.	3 1/2 in. x 4 in. x var.
C	90 mm x 172 mm x var.	3 1/2 in. x 6 3/4 in. x var.

Code	Colour
169001675	Blizzard
169001676	Range Amber Beige
169001677	Range Margaux Beige
169001678	Range Newport Grey
169001679	Range Scandina Grey

Formats available in Quebec, Ottawa and Atlantique provinces only



A



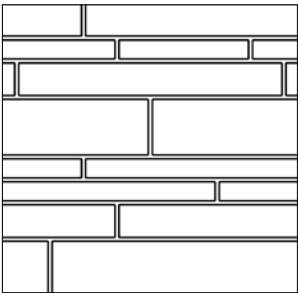
B



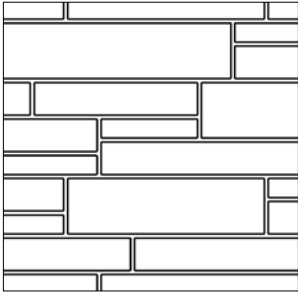
C

Mondrian Stone

Laying Patterns:

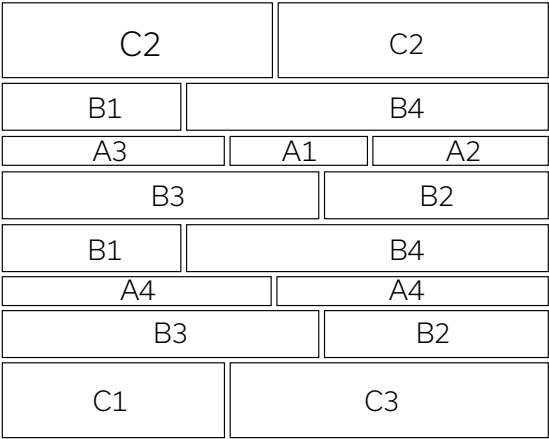


Linear



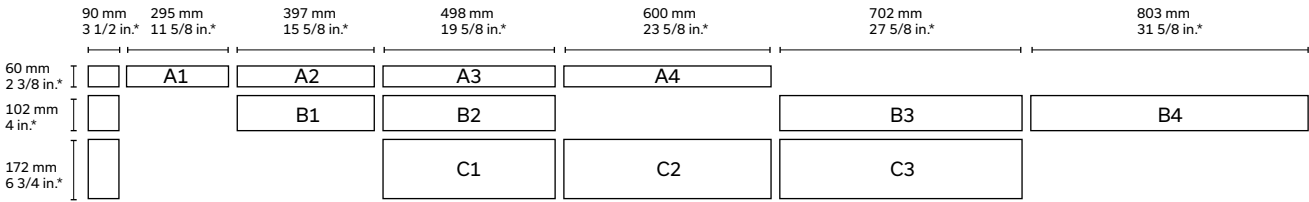
Modular

Typical Row:



Mixed 3-height stones: small, medium and large

Sizes - Stone Cladding:

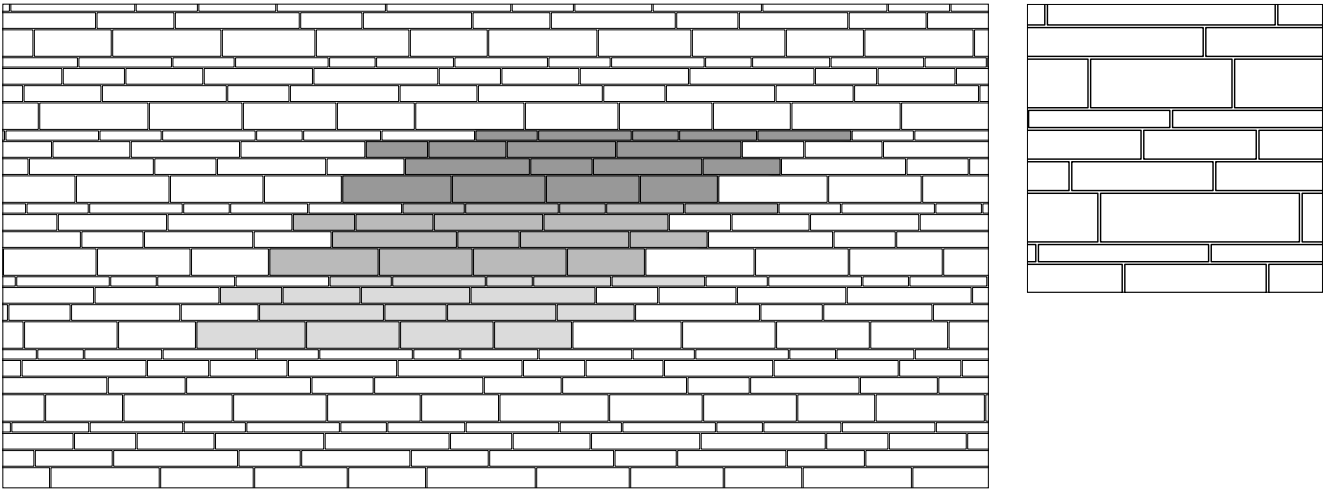


* Actual dimensions. Allow a 1/3 in. - 8 mm mortar joint in order to obtain nominal dimensions.

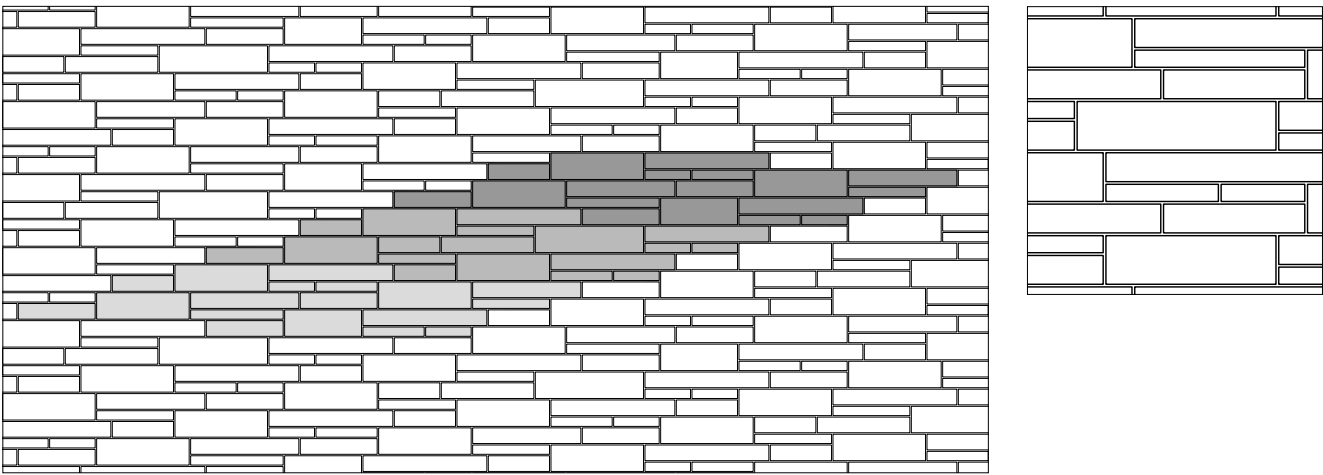
Mondrian Stone

Suggested Laying Patterns:

Random coursed



Modular



For information purposes only. The pattern should be adapted to the existing rows on the pallet when installed.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Mondrian Stone	CSA A165.1	15 MPa	A : Over 2000 kg/m ³	A : 175 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	1.39 hours



Vika Stone *New*



- Dimensions ideal for smaller areas
- Three heights in the same cube to simplify on-site management
- Fewer cuts and faster installation due to its modular format
- Fully finished corners

	MIX
Weight per cube (kg)	1220
Rows per cube	7
Sq.ft. per row	11.44
Sq.ft. per cube	80.08
Corner pieces	100%

A	90 mm x 56.5 mm x var.	3 1/2 in. x 2 1/4 in. x var.
B	90 mm x 123 mm x var.	3 1/2 in. x 4 7/8 in. x var.
C	90 mm x 190 mm x var.	3 1/2 in. x 7 1/2 in. x var.

Code	Colour
169002144	Range Chambord Grey
169002143	Range Newport Grey
169002145	Oasis



A



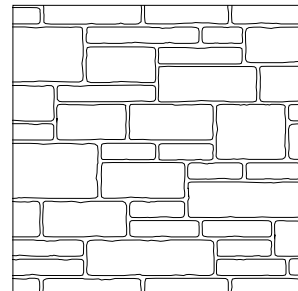
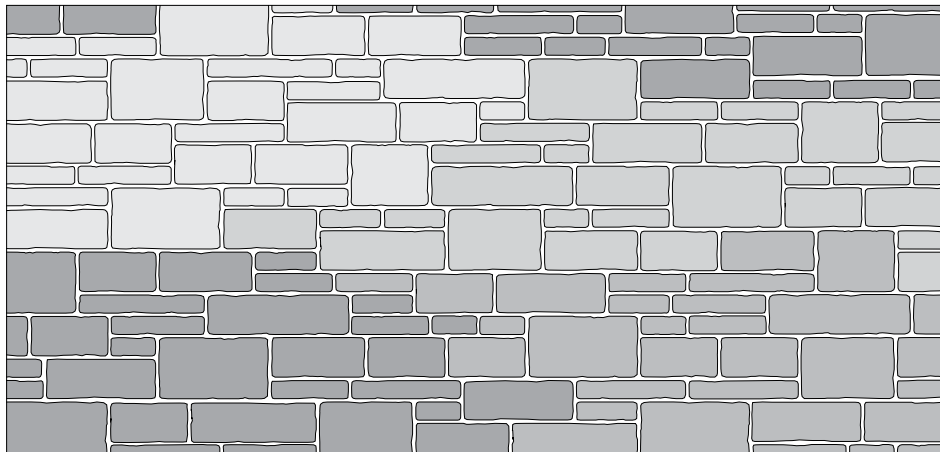
B



C

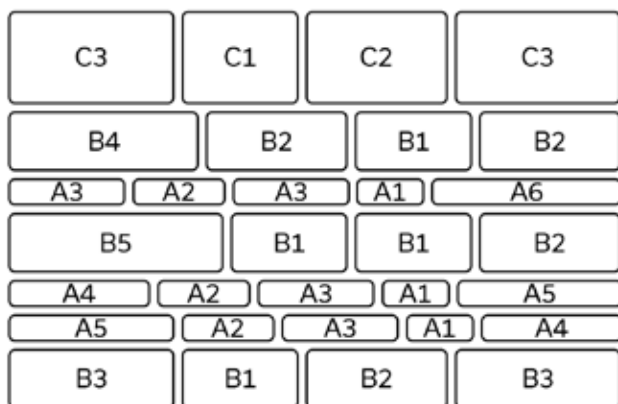
Suggested Laying Pattern:

Modular



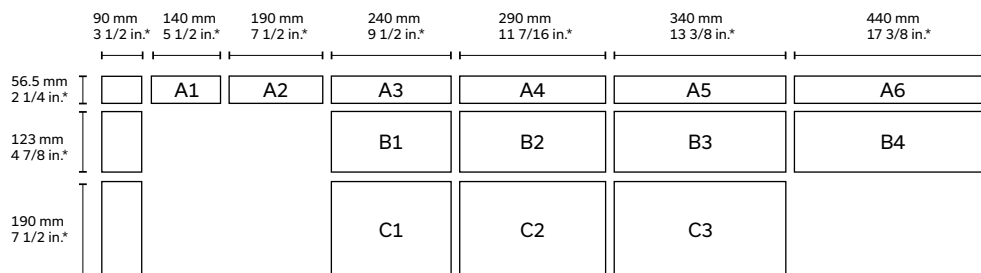
For information purposes only.
The pattern should be adapted
to the existing rows on the pallet
when installed.

Typical Row:



Mixed 3-height stones: small, medium and large

Sizes - Stone Cladding:



* Actual dimensions. Allow a 1/3 in. - 8 mm mortar joint in order to obtain nominal dimensions.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Vika Stone	CSA A165.1	15 MPa	A : Over 2000 kg/m ³	A : 175 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	1.39 hours



Colosseo Block *New*



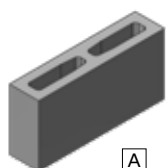
- Two choices of sizing, both with an architectural block look and finished corners on all units
- Smooth texture on both faces—can be installed on either side
- Cored block, which provides increased adhesion to mortar and eases the installation (lighter units)
- Ideal for institutional, commercial, industrial projects that require fast and economical installation

	A	B
Weight per cube (kg)	1 404	990
Rows per cube	5	4
Sq.ft. per row	19.14	19.31
Sq.ft. per cube	95.72	77.24
Corner pieces	100%	100%
Lin. ft. per row	30.71	30.97
Lin. ft. per cube	153.54	123.88
Qty per cube	120 units	64 units

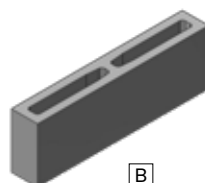
A	90 x 190 x 390 mm	4 x 8 x 16 in.
B	90 x 190 x 590 mm	4 x 8 x 24 in.

Code 8 x 16	Code 8 x 24	Colour
169001786	169001789	Charcoal
169001787	169001790	Optra
169001788	169001791	Sterling

Units A and B are sold separately

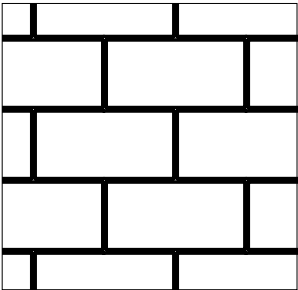


A

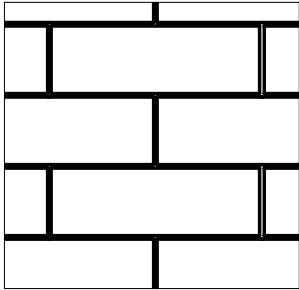


B

Laying Patterns:

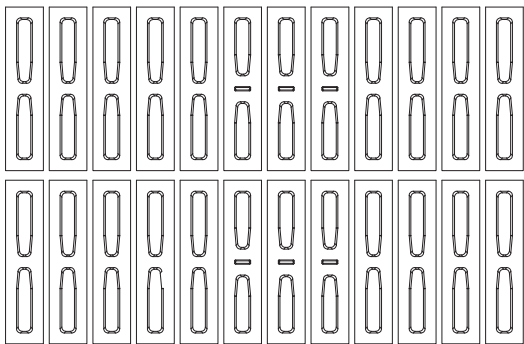


Running Bond - 8 in. x 16 in.

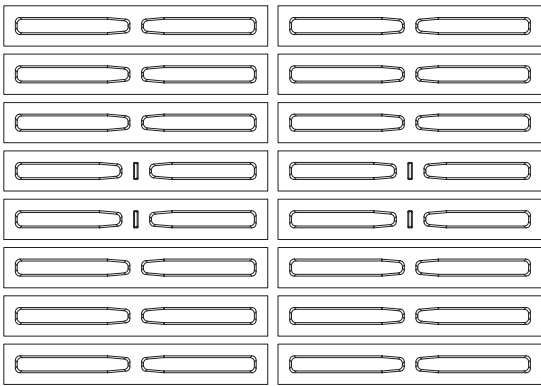


Running Bond - 8 in. x 24 in.

Typical Rows:



8 x 16



8 x 24

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Colosseo Block 8 x 16	CSA A165.1	15 MPa	A : Over 2000 kg/m³	A : 175 kg/m³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	0.80 hours
Colosseo Block 8 x 24	CSA A165.1	15 MPa	A : Over 2000 kg/m³	A : 175 kg/m³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	0.80 hours



Cardin Brick



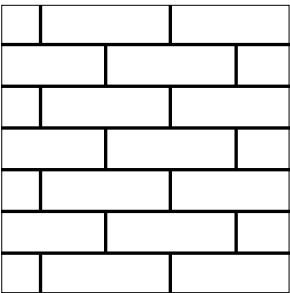
- Size lowers overall costs (materials and installation)
- Uniform distribution of pigments throughout the brick that preserve their colour year after year rather than just on the surface

Weight per cube (kg)	1450
Rows per cube	8
Sq.ft. per row	11.25
Sq.ft. per cube	90.01
Coverage	3.9 bricks
Qty per cube	352 bricks
90 x 79 x 257 mm	3 1/2 x 3 1/8 x 10 1/8 in.

Code	Colour
25101115	Arctic White
25105014	Blizzard

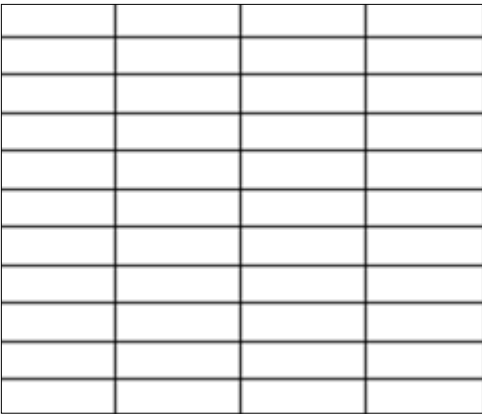


Laying Pattern:

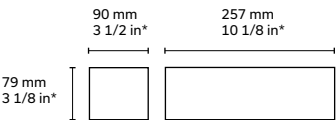


1/2 Running Bond

Typical Layout:



Format



* Actual dimensions. Allow a 3/8 in. - 10 mm mortar joint in order to obtain nominal dimensions.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Cardin Brick	CSA A165.2	25 MPa	> 2000 kg/m ³	8%	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±2.0 mm	1.39 hours



Cinco Plus Brick



- Harmonizes perfectly with stone, especially Lafitt stone, thanks to its multiple lengths, texture and colours
- Installs similar to brick so costs are reduced compared to stone

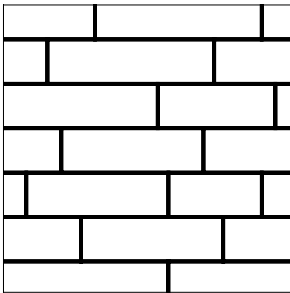
Weight per cube (kg)	1480
Rows per cube	7
Corner pieces	58%
Sq.ft. per row	12.67
Sq.ft. per cube	88.69
Coverage	3.2 bricks (average)
90 mm x 92 mm x var.	3 1/2 in. x 3 5/8 in. x var.

Code	Colour
25100173	Range Margaux Beige
25100172	Range Chambord Grey
25100169	Range Grey and Black
25100171	Range Lennox Grey
25100165	Range Newport Grey
25100168	Range Scandina Grey
25100802	Rockland Black

* Range Grey and Black, Range Lennox Grey and Rockland Black are not available in the Greater Toronto Area

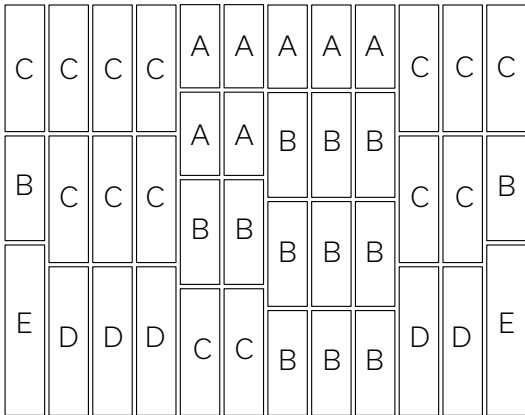


Laying Pattern:

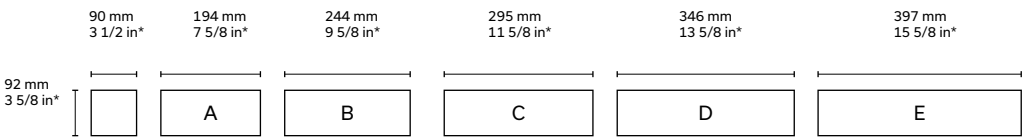


Linear

Typical Layout:



Formats:



* Actual dimensions. Allow a 3/8 in. - 10 mm mortar joint in order to obtain nominal dimensions.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Cinco Plus Brick	CSA A165.2	25 MPa	> 2000 kg/m ³	8%	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±2.0 mm	1.39 hours



Cinco Plus Stone



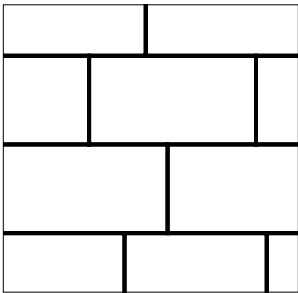
- Versatile: use alone or with Cinco brick
- Cost effective (installs like a brick)
- Unique look that is part brick, part stone

Weight per cube (kg)	1436
Rows per cube	7
Corner pieces	86%
Sq.ft. per row	12.29
Sq.ft. per cube	86.03
90 mm x 196 mm x var.	3 1/2 in. x 7 23/32 in. x var.

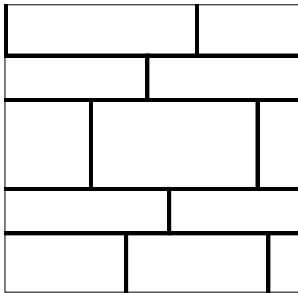
Code	Colour
25100167	Range Chambord Grey
25100166	Range Newport Grey
25102153	Range Scandina Grey



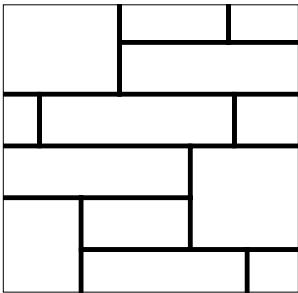
Laying Patterns:



Cinco Stone
linear

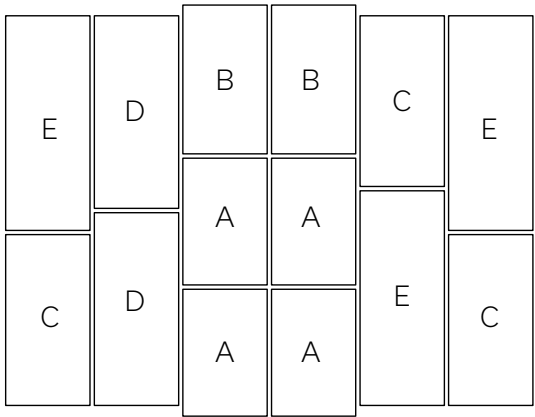


Cinco Stone and Cinco Brick
linear

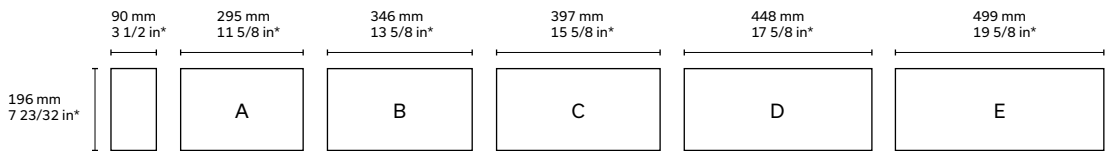


Cinco Stone and Cinco Brick
modular

Typical Layout:



Formats:



* Actual dimensions. Allow a 3/8 in. - 10 mm mortar joint in order to obtain nominal dimensions.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Cinco Plus Stone	CSA A165.1	15 MPa	A : Over 2000 kg/m ³	A : 175 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm	1.39 hours



Melville Norman Brick



- Manufacturing process offers unparalleled dimensional stability to the brick
- Laying with 1/3 running bond pattern avoids cutting bricks at the corner for a more efficient installation
- Uniform distribution of pigments throughout the bricks that preserve their colour year after year rather than just on the surface

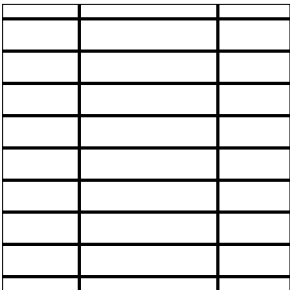
Weight per cube (kg)	1270
Rows per cube	12
Sq.ft. per row	7.79
Sq.ft. per cube	93.49
Coverage	4.6
Qty per cube	432 bricks

90 x 57 x 290 mm	3 1/2 x 2 1/4 x 11 7/16 in.
------------------	-----------------------------

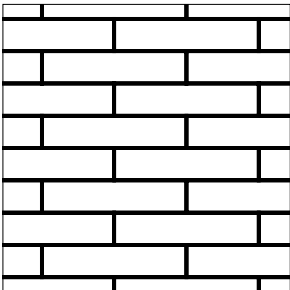
Code	Colour
25101113	Alpine Grey
25102062	Sterling Grey
25101111	Rockland Black



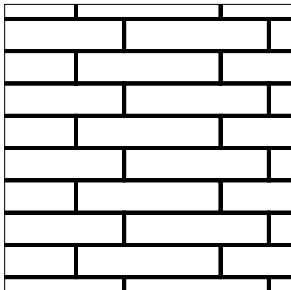
Laying Patterns:



Linear

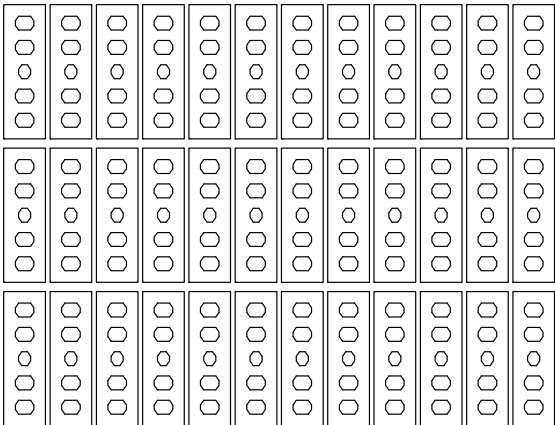


1/2 Running Bond

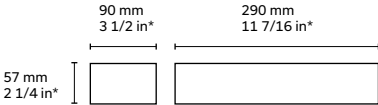


1/3 Running Bond

Typical Layout:



Format:



* Actual dimensions. Allow a 3/8 in. - 10 mm mortar joint in order to obtain nominal dimensions.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Melville Norman Brick	CSA A165.2	20 MPa	> 2000 kg/m ³	8%	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±2.0 mm	0.96 hour



Melville Slik Brick



- Size lowers overall costs (materials and installation)
- Cored brick make it easier to install and provide increased adhesion to mortar
- Double sided and colour throughout

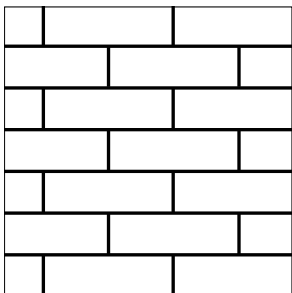
Weight per cube (kg)	1456
Rows per cube	12
Sq.ft. per row	9.21
Sq.ft. per cube	110.47
Coverage	3.9 bricks
Qty per cube	432 bricks

A	90 x 79 x 257 mm	3 1/2 x 3 1/8 x 10 1/8 in.
B	90 x 79 x 257 - 212 mm	3 1/2 x 3 1/8 x 10 1/8 - 8 3/8 in.

Code	Colour
25100801	Cameo Beige
25100132	Alpine Grey
25102331	Sterling Grey
25109021	Range Margaux Beige
25104441	Range Chambord Grey
25102301	Range Newport Grey
25104341	Range Scandina Grey
25100032	Rockland Black
169000982	Oasis
169000986	Terra

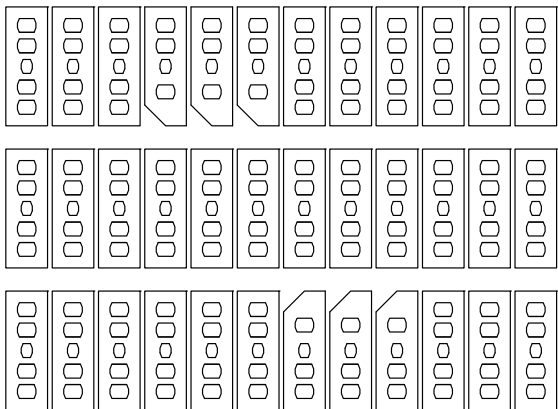


Laying Pattern:

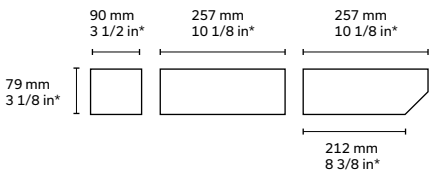


1/2 Running Bond

Typical Layout:



Formats:



* Actual dimensions. Allow a 3/8 in. - 10 mm mortar joint in order to obtain nominal dimensions.

Technical information

Product	Standard	Compressive Strength	Density	Absorption	Dimension Tolerance	Fire Resistance (CNB)
Melville Slik Brick	CSA A165.2	20 MPa	> 2000 kg/m ³	8 %	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±2.0 mm	1,00 hour

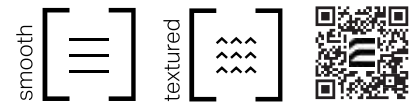


Accessories



- Savings on material thanks to longer sills, means less joints and less cuts
- High density concrete makes it more durable
- Flexibility and innovation in the design thanks to its chiselled and smooth finishes
- Choice of colours that can easily be matched with all products
- The sill matches the height of a max size brick (3.9 bricks/square foot) such as Melville Slik Brick and Cardin Brick

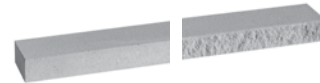
Dominion Jamb and Reversible Window Sill



Reversible Dominion Window Sill

Weight per cube (kg)	1471
Rows per cube	8
Qty per cube (unit)	64
145 x 75 x 914 mm	5 11/16 x 3 x 36 in.

Code	Colour
43503043	Limestone



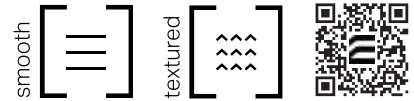
Dominion Jamb

Weight per cube (kg)	1659
Rows per cube	7
Qty per cube (unit)	56
89 x 254 x 610 mm	3 1/2 x 10 x 24 in.

Code	Colour
169001785	Limestone



Cardiff Window Sills



Smooth

Weight per cube (kg)	1253
Rows per cube	4
Qty per cube (unit)	48
150 x 79 x 948 mm	5 7/8 x 3 1/8 x 37 3/8 in.

Code	Colour
43500162	Arctic
43503051	Off-White
43503054	Sterling Grey
43503052	Rockland Black



Chiselled

Weight per cube (kg)	1374
Rows per cube	4
Qty per cube (unit)	48
150 x 79 x 948 mm	5 7/8. x 3 1/8 x 37 3/8 in.

Code	Colour
43509003	Off-White

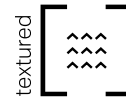




Alternative Masonry

Suretouch

Durham Stone



A key feature is its rustic texture inspired by the French country manor.

Weight per cube (kg)	1415
Rows per cube	12
Sq.ft. per row	12.43
Sq.ft. per cube	149.16

Suretouch System weight (stone, mortar, panel and hardware)	22 lb/ft ² approximately
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Code	Colour
34350021	Range Margaux Beige
34350127	Range Chambord Grey
34350121	Range Newport Grey



A



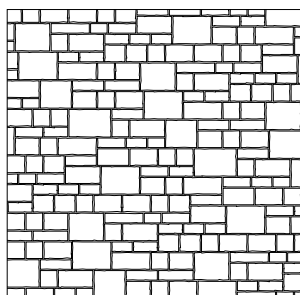
B



C

Suretouch – Durham Stone

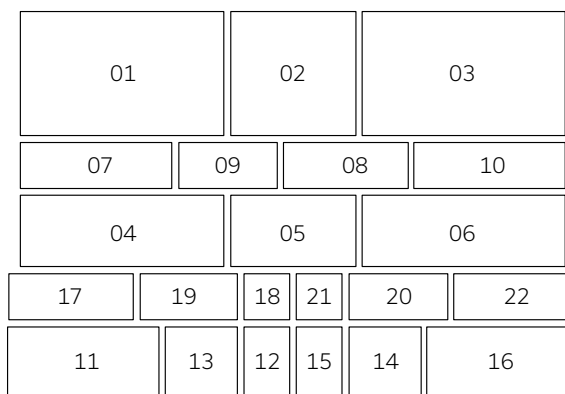
Laying Pattern:



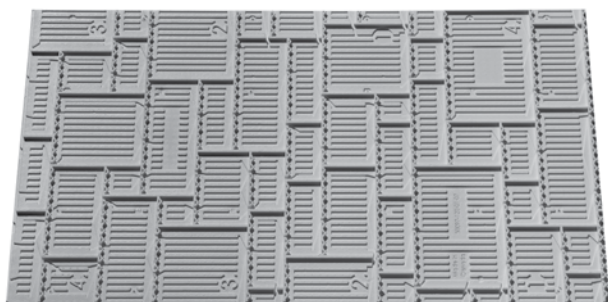
Linear

* Follow the polystyrene laying pattern

Typical Row:



Components



Polystyrene panel
50 x 1219 x 2438 mm - 2 x 48 x 96 in



Kit 90 - anchors, screws,
weep



Starter Base
83 x 83 x 3048 mm - 3 1/2 x 3 1/2 x 120 in

Necessary installation material

Durham Stone				Product code
Sq.ft. of stone/pallet	1 cube = 12 rows	1 row = 12.42	Total : 149 ft ²	
Polystyrene panels	1 pack (7 panels) = 1 cube of stone		1 panel = 26 ft ²	34359039
Kit 90 - anchors/screws	1 box of anchors/screws 90 = 1 cube of stone			34359020
	1 bag 30 kg = 35 ft ²			
Mortar	1-1-6 mortar mix recommended			

Technical information

Product	Standard	Compressive Strength	Density	Dimension Tolerance
Durham Stone	CSA A165.94	25 MPa	A: Over 2000 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm

* See CCMC accreditation for more technical information



Alternative Masonry

Suretouch

Morency Stone

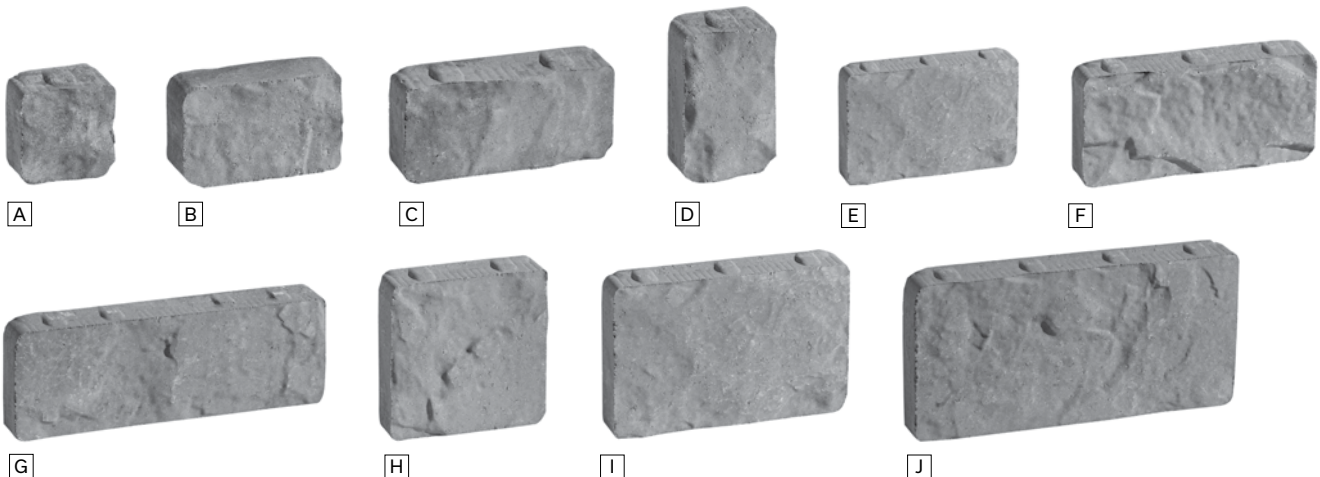


The main feature is its rough texture, giving it the true look of building stone that brings a touch of elegance to your home.

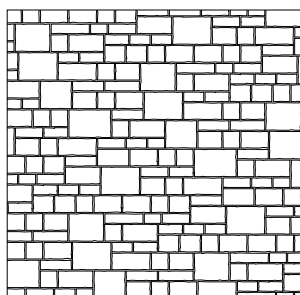
Weight per cube (kg)	1330
Rows per cube	15
Sq.ft. per row	10.67
Sq.ft. per cube	160.05

Suretouch System weight (stone, mortar, panel and hardware)	22 lb/ft ² approximately
--	-------------------------------------

Code	Colour
34359005	Range Margaux Beige
34350026	Range Newport Grey



Laying Pattern:



Linear

* Follow the polystyrene laying pattern

Typical Row:

33	14	15	16	31	32
30	27	07	08	28	
29	24	06	25	26	
21	05	22	13	23	
19	04	03	11	12	20
17	01	02	09	10	18

Components



Polystyrene panel
50 x 1219 x 2438 mm - 2 x 48 x 96 in



Kit 90 - anchors, screws,
weep



Starter Base
83 x 83 x 3048 mm - 3 1/2 x 3 1/2 x 120 in

Necessary installation material

Morency Stone				Product code
Sq.ft. of stone/pallet	1 cube = 15 rows	1 row = 10.66	Total : 160 ft²	
Polystyrene panels	1 pack (6 panels) = 1 cube of stone		1 panel = 32 ft²	34359013
Kit 90 - anchors/screws	1 box of anchors/screws 90 = 1 cube of stone			34359020
	1 bag 30 kg = 25 ft²			
Mortar	1-1-6 mortar mix recommended			

Technical information

Product	Standard	Compressive Strength	Density	Dimension Tolerance
Morency Stone	CSA A165.94	25 MPa	A: Over 2000 kg/m³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm

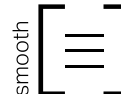
* See CCMC accreditation for more technical information



Alternative Masonry

Suretouch

Virtuo Stone



- Fine lines and smooth surfaces
- Available in various trendy and contemporary colours
- Fully finished corners

Weight per cube (kg)	1183
Rows per cube	12
Sq.ft. per row	9.32
Sq.ft. per cube	111.84
Lin. ft. per row	14
Lin. ft. per cube	168.05
Suretouch System weight (stone, mortar, panel and hardware)	
	22 lb/ft ² approximately

Code	Colour
34356034	Range Newport Grey
34356035	Range Scandina Grey



A



B



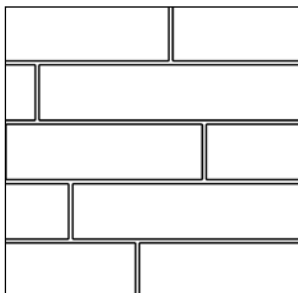
C



D

Suretouch – Virtuo Stone

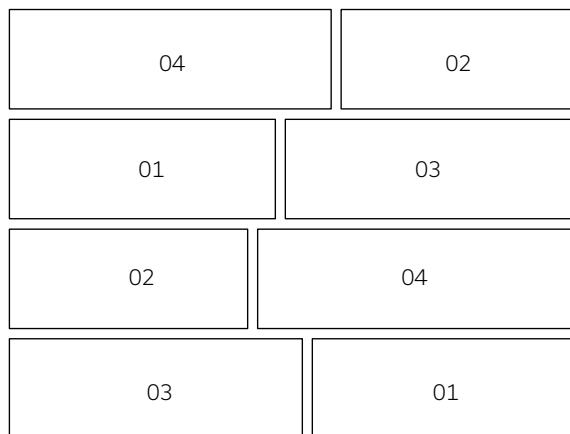
Laying Pattern:



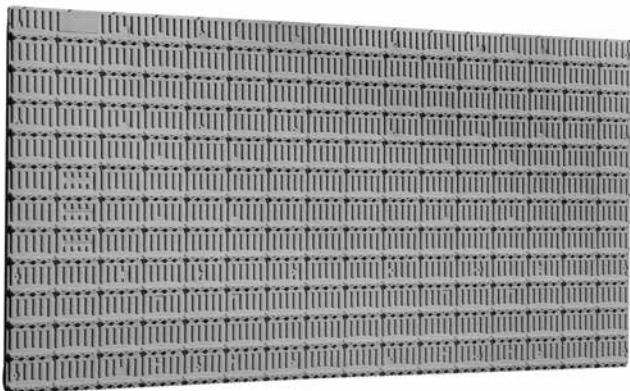
Linear

* Follow the polystyrene laying pattern

Typical Layout:



Components



Polystyrene panel
50 x 1219 x 2438 mm - 2 x 48 x 96 in



Kit 90 - anchors, screws,
weep



Starter Base
83 x 83 x 3048 mm - 3 1/2 x 3 1/2 x 120 in

Necessary installation material

Virtuo Stone				Product code
Sq.ft. of stone/pallet	1 cube = 12 rows	1 row = 9.32	Total : 111.84 ft ²	
Polystyrene panels	1 pack (6 panels) = 1 cube of stone		1 panel = 32.5 ft ²	34350052
Kit 90 - anchors/screws	1 box of anchors/screws 90 = 1 cube of stone			34359020
	1 bag 30 kg = 45 ft ²			
Mortar	1-1-6 mortar mix recommended			

Technical information

Product	Standard	Compressive Strength	Density	Dimension Tolerance
Virtuo Stone	CSA A165.94	25 MPa	A: Over 2000 kg/m ³	Thickness: ±2.0 mm Height: ±2.0 mm Length: ±3.0 mm

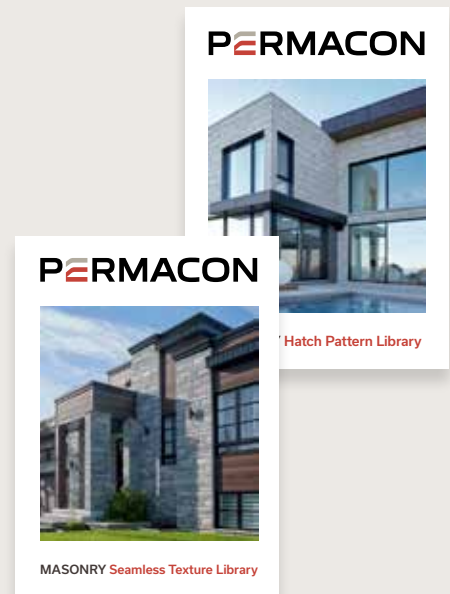
* See CCMC accreditation for more technical information

A unique experience for professionals



The samples you need

Make sure you choose the right material for your project by ordering samples of our products for on-site evaluation.



Visual Resources

Explore our online directories of masonry hatch patterns and textures, making it easy to create visually rich, detailed designs.

Discover our dedicated **Pro Zone**. Check out our tools and resources, take advantage of our specialized training courses, and more. Turn your ideas into reality with Permacon!



Pro Zone



State-of-the-art tools

Access Permacon seamless textures and hatch patterns for use in your design software.

50-Year Warranty

Masonry Products for Residential Use



Permacon's 50-year warranty applies to landscape and masonry products including Suretouch intended for residential use¹. This warranty statement affirms that products manufactured by Permacon meet the requirements of CSA (Canadian Standard Association) and ASTM (American Society for Testing and Materials) standards.

For details regarding commercial applications, please refer to our institutional, commercial and industrial warranty.

Permacon guarantees that, as of the date of delivery, its concrete products are free from manufacturing defects. Provided that the conditions set forth below are met, Permacon guarantees the structural integrity of the concrete in its landscaping and masonry products for a period of 50 years from the date of the product's purchase. The warranty applies to normal, non-abusive use of the product. To preserve the original appearance of your products, we recommend that you consult our **Landscape Maintenance Guide** available on our website.

IN ALL CASES DETAILED BELOW, THE WARRANTY IS LIMITED TO THE PRODUCTS' MARKET VALUE.

How do I make a claim?



permacon.ca/en/warranty/



Proof of purchase is required to proceed with a claim request. No claims will be accepted without proof of purchase.²

All claims must be reported within 15 days of the discovery of a product's defect. To validate a claim, a Permacon representative will arrive to inspect the defective products in order to confirm whether the claim is eligible. Therefore, it is essential to provide Permacon with the necessary access to inspect and take photos of the affected products.

This warranty is the only one that is presently offered. Because Permacon continually improves and modifies its products, it may alter and discontinue products at any time, and therefore may replace warranty-covered products with products of similar quality or offer monetary compensation if the products under warranty have been discontinued or are no longer on the market while the warranty is active.

In the event that a product is found to be non-compliant by Permacon or an authorized representative of the company, and in order to proceed with compensation, Permacon will take into account the number of months during which the

landscape or masonry products were in the possession of the owner or their contractor, up to the date of the claim, and will prorate the amount of the payment or replacement to be made accordingly.

For example, if the purchaser makes a warranty claim in the last month of the 10th year of the warranty (i.e., the 120th month), the manufacturer, at its sole discretion, shall either:

- Provide a replacement for the product in question if still available (only the defective product will be replaced);
- Return 480/600 of the price paid for the products to the owner. No labour, transportation, or other compensation will be covered by Permacon.

Transferability

The warranty is transferable. Proof of warranty registration will still be required in the event of a claim. The prorated period will be based on the 50-year warranty period remaining as an assignee, if the purchaser transfers the warranty to a subsequent owner, as described above.

¹ The following locations are defined as residential: family dwelling of five units or less, single family homes, garden suites, or townhouses.

² The following documents are considered valid proof of purchase: invoices directly from an authorized Permacon distributor, or invoice from a landscape contractor, general contractor, mason, or home builder.

Exclusions

A landscape or masonry product installed on an area of more than **100 square feet** confirms the acceptance of the product received on the job site and that no claim can be made to Permacon regarding the colour, size, or texture of the product.

This warranty excludes all products not supplied by Permacon, as well as any defects, failures, or damages that may result from the actions listed below:

- Contact with chemicals or cleaning products;
- Damage caused by pressure washers;
- Improper installation or other construction activities that do not comply with the installation standards established by ICPI, NCMA or IMQ, the National Building Code or the installation methods and tips recommended by Permacon. The installation guides provided by Permacon represent certain installation situations and are not exhaustive. It is therefore strongly recommended that you consult a qualified professional to ensure the proper installation of Permacon products on a specific job site;
- Defective design or construction resulting in sagging, shifting, or failure;
- Breakage due to shock, impact, or excessive load during handling, use, or transportation;
- Natural disaster or other uncontrollable event;
- Breakage and damage to products caused by soil movement or building movement as well as misuse of construction, compaction, or snow removal equipment. The warranty does not cover surface deterioration caused by the misuse of sodium chloride (NaCl) to de-ice pavers, slabs, or steps;
- The use of sodium chloride (NaCl) on the following products:
 - Step Valentia;
 - Valentia Block;
- Be.OnStone, Mirage and Techniseal products sold by Permacon.

Installation

When installing masonry products, all work must be cleaned to remove any residues and contaminants left on the stone or brick. Permacon accepts no responsibility for stains and colour changes caused by installation residue or the consequences of cleaning these residues.

Colour

The presence of natural ingredients used in the manufacturing process varies from one product to another. Therefore, the product received on the job site will not be completely identical to the products displayed in our commercial presentations (catalogs, samples, displays). Any difference in colour will not be covered by the guarantee.

Photos of our products in landscape and masonry brochures, as well as in displays such as masonry panels and landscape racks at our distributors, are not an exact representation of the products that will be delivered to the job site. Permacon offers a variety of products with different colours to reproduce the appearance of natural stone. It is therefore strongly recommended that you view several products directly from your authorized Permacon distributor to see all available colours.

It is the purchaser's responsibility to approve the products (and their colour) delivered to the job site prior to installation to confirm satisfaction. It is also recommended to mix products from different pallets received on the job site. Since variations in colour shades are a natural phenomenon, Permacon does not guarantee colour uniformity between different pallets on the same job site. Product installation constitutes acceptance.

Polymeric film

A whitish polymeric film can be found on the surface of Permacon's products. This is the result of an inadequate use of polymeric sand. Improper cleaning of slabs and pavers prior to the application of water on the product surface can cause this whitish polymeric film. This film does not affect the structural integrity of the product. Permacon cannot be held responsible for this phenomenon, which is not covered by the warranty.

Efflorescence

White traces on the surface of the product are caused by a natural phenomenon called efflorescence. More visible on darker products, efflorescence affects neither the intrinsic technical qualities nor the structural integrity of Permacon's products. The possible appearance of efflorescence cannot be the subject of any guarantee. In most cases, efflorescence disappears by itself over time.

Warranty

Masonry Products for Institutional, Commercial and Industrial Use

Permacon's warranty applies to landscaping and masonry products including Suretouch intended for institutional, commercial and industrial use¹. This warranty statement affirms that products manufactured by Permacon meet the requirements of the Canadian Standard Association (CSA) and American Society for Testing and Materials (ASTM).

Permacon guarantees that, as of the date of delivery, our concrete products are free from manufacturing defects. Provided the conditions set forth below are met, Permacon guarantees the structural integrity of the concrete in its landscaping products for a period of 5 years from the date of purchase of the product. The masonry products will be guaranteed for a period of 50 years. The warranty applies to normal, non-abusive use of the product.

IN ALL CASES DETAILED BELOW, THE WARRANTY IS LIMITED TO THE PRODUCTS' MARKET VALUE.

How do I make a claim?



permacon.ca/en/warranty/



Proof of purchase will be required to proceed with a claim request. No claims will be accepted without proof of purchase.²

All claims must be reported within 15 days of the discovery of a product's defect. To validate a claim, a Permacon representative will arrive to inspect the defective products in order to confirm whether the claim is admissible. Therefore, it is essential to provide Permacon with the necessary access to inspect and take photos of the products in question.

This warranty is the only one that is presently offered. Because Permacon continually improves and modifies its products, it may alter and discontinue products at any time, and therefore may replace warranty-covered products with products of similar quality or offer monetary compensation if the products under warranty have been discontinued or are no longer on the market while the warranty is active.

In the event that a product is found to be non-conforming by Permacon or an authorized representative of the company, and in order to proceed with compensation, Permacon will take into account the number of months during which the

landscaping or masonry products were in the possession of the owner or their contractor, up to the date of the claim, and will prorate the amount of the payment or replacement to be made accordingly.

For example: if the purchaser makes a warranty claim in the last month of the 2nd year of the warranty (i.e., the 24th month), the manufacturer, at its sole discretion, shall either :

- Provide a replacement for the product in question if still available (only the defective product will be replaced);
- Return 36/60 of the price paid for the products to the owner. No labor, transportation, or other compensation costs will be covered by Permacon.

Transferability

The warranty is transferable. Proof of warranty registration will still be required in the event of a claim. The prorated period will be based on the warranty period remaining as an assignee, if the purchaser transfers the limited warranty to a subsequent owner, as described above.

¹ The following areas are defined as institutional, commercial and industrial: public areas, businesses, family dwelling of six units or more, and all other non-residential areas

² The following documents are considered valid proof of purchase: an invoice from an authorized Permacon distributor or an invoice from a landscape contractor, general contractor, or mason

Exclusions

A landscaping or masonry product installed on an area of more than **100 square feet** confirms the acceptance of the product received on site and that no claim can be made to Permacon regarding the colour, size, or texture of the product.

This limited warranty excludes all products not supplied by Permacon, as well as any defects, failures, or damages that may result from the actions listed below:

- Contact with chemicals or cleaning products;
- Damage caused by pressure washers;
- Improper installation or other construction activities that do not comply with the installation standards established by ICPI, NCMA or IMQ, the National Building Code or the installation methods and tips recommended by Permacon. The installation guides provided by Permacon represent certain installation situations and are not exhaustive. It is therefore strongly recommended that you consult a qualified professional to ensure the proper installation of Permacon products on a specific job site;
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- Breakage due to shock, impact, or excessive load during handling, use, or transportation;
- Natural disaster or other uncontrollable event;
- Breakage and damage to products caused by soil movement or building movement as well as misuse of construction, compaction, or snow removal equipment. The warranty does not cover surface deterioration caused by the misuse of sodium chloride (NaCl) to de-ice pavers, slabs, or steps;
- The use of sodium chloride (NaCl) on the following products:
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 - Valentia Block;
- Be.OnStone, Mirage and Techniseal products sold by Permacon.

Installation

When installing masonry products, it is vital that the work be cleaned to remove residue and contaminants left on the stone or brick. Permacon accepts no responsibility for stains and colour changes caused by installation residue or the consequences of cleaning said residue.

Colour

The presence of natural ingredients used in the manufacturing process varies from one product to another. Therefore, the product received on the job site will not be completely identical to the products presented in our commercial presentations (catalogs, samples, displays). Any difference in colour cannot be attributed to the guarantee.

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It is the purchaser's responsibility to approve the products delivered to the job site prior to installation and to ensure that the colour is satisfactory. It is also recommended to mix products from different pallets received on site. Since variations in colour shades are a natural phenomenon, Permacon does not guarantee colour uniformity between different pallets on the same job site. Product installation constitutes acceptance.

Polymeric film

A whitish polymeric film can be found on the surface of our products. This is the result of an inadequate use of polymeric sand. Improper cleaning of slabs and pavers prior to the application of water on the products' surface can cause this whitish polymeric film. This film does not affect the structural integrity of the product. Permacon cannot be held responsible for this phenomenon, which is not covered by the warranty.

Efflorescence

White traces on the surface of the product are caused by a natural phenomenon called efflorescence. More visible on darker products, efflorescence affects neither the intrinsic technical qualities nor the structural integrity of our products. The possible appearance of efflorescence cannot be the subject of any guarantee on our part. In most cases, efflorescence disappears by itself over time.



Since 1952, all Permacon products have been made with passion and pride in Canada.

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